

MAHLE

Driven by performance

WEATHERLY INDEX 300
From Catalog GA-20-06
2006

2006

Performance Gasket Pages

AFTERMARKET



VICTOR REINZ

1	Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Valve Stem Seal, Int.			.311" Valve Stem Diameter, .500" Valve Guide Outside Diameter	Teflon	B45888	8
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DIFFERENTIAL HOUSING COVER GASKETS

Diff. Carrier Gasket			Ford Axle; 9" Ring Gear	Performaseal, 10-3/4" X 11-5/8"	P27929VC	1
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American Motors

Engine Index

Engine	Year	Block	Engine	Year	Block
290 CID (4.8L)	1966-1969	1	360 CID (5.9L)	1971-1991	2
304 CID (5.0L)	1971-1981	2	390 CID (6.4L)	1968-1969	1
343 CID (5.6L)	1967-1969	1	401 CID (6.6L)	1973-1978	2

1	290 CID (4.8L) V8 Cyl, 3.750in./95.3mm (1966-1969)					1
	343 CID (5.6L) V8 Cyl, 4.080in./103.6mm (1967-1969)					
	390 CID (6.4L) V8 Cyl, 4.165in./105.8mm (1968-1969)					

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Ex Header Gskt				Nitroseal	95042SG	1
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2	304 CID (5.0L) V8 Cyl, 3.750in./95.3mm (1971-1981)					2
	360 CID (5.9L) V8 Cyl, 4.080in./103.6mm (1971-1991)					
	401 CID (6.6L) V8 Cyl, 4.165in./105.8mm (1973-1978)					

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Ex Header Gskt				Nitroseal	95144SG	1
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Chrysler

Engine Index

Engine	Year	Block	Engine	Year	Block
122 CID (2.0L) 4G63 DOHC Mitsubishi	1989-1994	1	361 CID (5.9L)	1957-1966	7
122 CID (2.0L) 4G63T DOHC TURBO Mitsubishi	1990-1996	1	383 CID (6.3L)	1959-1971	8
CID R5-P7 Engine		2	400 CID (6.6L)	1972-1980	8
273 CID (4.5L)	1964-1969	3	413 CID (6.8L)	1959-1965	9
318 CID (5.2L) LA/Magnum	1967-1991	4	426 CID (7.0L) Hemispherical		10
340 CID (5.6L)	1968-1973	5	426 CID (7.0L) Wedge	1963-1965	11
360 CID (5.9L) OHV	1971-1996	6	440 CID (7.2L)	1966-1980	12
			500 CID (8.2L) Pro Stock Big Block		13

1	122 CID (2.0L) 4G63 DOHC Mitsubishi 4 Cyl, 3.346in./85mm (1989-1994)					1
	122 CID (2.0L) 4G63T DOHC TURBO Mitsubishi 4 Cyl, 3.346in./85mm (1990-1996)					

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 85.5mm Combustion Chamber Opening		54315	1
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2	R5-P7 Engine V8 Cyl, in./mm					2
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .039" Compressed Operating Thickness, 4.210" Combustion Chamber Opening, 9.0cc Combustion Chamber Volume		54099	2
			Multi-Layered Steel, .039" Compressed Operating Thickness, 4.240" Combustion Chamber Opening, 9.1cc Combustion Chamber Volume		54159	2

Chrysler

3 273 CID (4.5L) V8 Cyl, 3.625in./92.1mm (1964-1969) **3**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 4.090" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3536SG	2
			Solicor, .042" Compressed Operating Thickness, 4.180" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume	5961SC	2
Valve Cover Set			High Temperature Cork Rubber	VS39569H	1
			Tuff-Cork	VS39569TC	1
Manifold Set, Intake	1966-1969		4 Barrel Cylinder Heads Nitroseal, 1.16" x 2.27" Ports	95102SG	1
			2 Barrel Cylinder Heads Nitroseal, 1.05" x 2.08" Ports	95142SG	1
Ex Header Gskt	1966-1969		Nitroseal, 1.90" x 4.40" Two Large Ports	95027SG	1
			Nitroseal, 1.14" x 1.59" Ports	95143SG	1
Timing Cover Gasket			Performaseal	T27787VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket	1966-1969		Performaseal	C25487VC	1
Water Pump Mount Gasket			Performaseal	K27556VC	1

4 318 CID (5.2L) LA/Magnum V8 Cyl, 3.910in./99.3mm (1967-1991) **4**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Full Set	1967-1988		(Contains Nitroseal Head Gasket, Performer)	FS3536SG	1
Cylinder Head Gasket			Solicor, .042" Compressed Operating Thickness, 4.180" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume	5961SC	2
	1967-1991		5 Bolt Valve Cover Nitroseal, .045" Compressed Operating Thickness, 4.090" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3536SG	2
Valve Cover Set			High Temperature Cork Rubber	VS39569H	1
			Tuff-Cork	VS39569TC	1
Manifold Set, Intake	1967-1988		4 Barrel Cylinder Heads Nitroseal, 1.16" x 2.27" Ports	95102SG	1
			2 Barrel Cylinder Heads Nitroseal, 1.05" x 2.08" Ports	95142SG	1
Ex Header Gskt	1975-1991		Nitroseal, 1.25" x 1.75" Ports	95095SG	1
			Nitroseal, 1.90" x 4.40" Two Large Ports	95027SG	1
	1967-1974		Nitroseal, 1.14" x 1.59" Ports	95143SG	1
Oil Pan Set	1970-1991		Tuff-Cork	OS30520YTC	1
Timing Cover Gasket			Performaseal	T27787VC	1
Fuel Pump Gasket	1967-1987		Performaseal	D27094VC	1
Water Outlet Gasket	1967-1974		Performaseal	C25487VC	1
Water Pump Mount Gasket			Clockwise Rotation Water Pumps Performaseal	K27556VC	1

5 340 CID (5.6L) V8 Cyl, 4.040in./102.6mm (1968-1973) **5**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 4.090" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3536SG	2
			Solicor, .042" Compressed Operating Thickness, 4.180" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume	5961SC	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.060" Combustion Chamber Opening	54274	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening	54275	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.180" Combustion Chamber Opening	54276	2
Valve Cover Set			High Temperature Cork Rubber	VS39569H	1
			Tuff-Cork	VS39569TC	1

5 (cont.)	340 CID (5.6L) V8 Cyl, 4.040in./102.6mm (1968-1973)				5 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake			Nitroseal, 1.16" x 2.27" Ports	95102SG	1
Ex Header Gskt			Nitroseal, 1.90" x 4.40" Two Large Ports	95027SG	1
			Nitroseal, 1.25" x 1.75" Ports	95095SG	1
Oil Pan Set	1970-1973		Tuff-Cork	OS30520YTC	1
Timing Cover Gasket			Performaseal	T27787VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C25487VC	1
Water Pump Mount Gasket			Performaseal	K27556VC	1

6	360 CID (5.9L) OHV V8 Cyl, 4.000in./101.6mm (1971-1996)				6
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket	1971-1991		Nitroseal, .045" Compressed Operating Thickness, 4.090" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3536SG	2
			Solicor, .042" Compressed Operating Thickness, 4.180" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume	5961SC	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.060" Combustion Chamber Opening	54274	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening	54275	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.180" Combustion Chamber Opening	54276	2
Valve Cover Set	1971-1991		High Temperature Cork Rubber	VS39569H	1
			Tuff-Cork	VS39569TC	1
Manifold Set, Intake	1971-1988		Nitroseal, 1.16" x 2.27" Ports	95102SG	1
Ex Header Gskt	1971-1992		Nitroseal, 1.90" x 4.40" Two Large Ports	95027SG	1
			Nitroseal, 1.25" x 1.75" Ports	95095SG	1
Oil Pan Set	1992-1996		Victo-Tech	OS32115	1
	1971-1991		Tuff-Cork	OS30520ZTC	1
Timing Cover Gasket	1971-1991		Performaseal	T27787VC	1
Fuel Pump Gasket	1971-1987		Performaseal	D27094VC	1
Water Outlet Gasket	1971-1974		Performaseal	C25487VC	1
Water Pump Mount Gasket	1971-1991		Performaseal	K27556VC	1

7	361 CID (5.9L) V8 Cyl, 4.125in./104.8mm (1957-1966)				7
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 11.1cc Combustion Chamber Volume, 4.430" Combustion Chamber Opening	3464SG	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.250" Combustion Chamber Opening	54277	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.350" Combustion Chamber Opening	54278	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.380" Combustion Chamber Opening	54279	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.410" Combustion Chamber Opening	54280	2
Valve Cover Set	1964-1966		High Temperature Cork Rubber	VS38322H	1
Manifold Set, Intake	1959-1966		Use With Part Number MS15924 Composition, 1.23" x 2.27" Ports	95011SP	1
Ex Header Gskt			Nitroseal, 1.43" x 1.75" Ports	95026SG	1
Oil Pan Set			(Requires 2 Sets For Use With Windage Tray) Tuff-Cork	OS31416TC	1
Timing Cover Gasket			Performaseal	T18750VC	1

Chrysler

7 (cont.)	361 CID (5.9L) V8 Cyl, 4.125in./104.8mm (1957-1966)					7 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Fuel Pump Gasket				Performaseal D27094VC	1
Water Outlet Gasket				Performaseal C25487VC	1
Water Pump Mount Gasket	1959-1966			Performaseal K27080VC	1

8	383 CID (6.3L) V8 Cyl, 4.250in./108mm (1959-1971) 400 CID (6.6L) V8 Cyl, 4.342in./110.3mm (1972-1980)					8
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 11.1cc Combustion Chamber Volume, 4.430" Combustion Chamber Opening	3464SG	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.250" Combustion Chamber Opening	54277	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.350" Combustion Chamber Opening	54278	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.380" Combustion Chamber Opening	54279	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.410" Combustion Chamber Opening	54280	2
Valve Cover Set	1964-1980		High Temperature Cork Rubber	VS38322H	1
Manifold Set, Intake			Engines With B-1 Heads Nitroseal, 1.65" x 2.71" Ports	95164SG	1
			Engines With B-1 Heads Composition, 1.65" x 2.71" Ports	95164SP	1
			Use With Part Number MS15924 Composition, 1.23" x 2.27" Ports	95011SP	1
Ex Header Gskt			Nitroseal, 1.43" x 1.75" Ports	95026SG	1
Oil Pan Set			(Requires 2 Sets For Use With Windage Tray) Tuff-Cork	OS31416TC	1
Timing Cover Gasket			Performaseal	T18750VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket	1959-1974		Performaseal	C25487VC	1
Water Pump Mount Gasket			Performaseal	K27080VC	1

9	413 CID (6.8L) V8 Cyl, 4.188in./106.4mm (1959-1965)					9
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.250" Combustion Chamber Opening	54277	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.350" Combustion Chamber Opening	54278	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.380" Combustion Chamber Opening	54279	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.410" Combustion Chamber Opening	54280	2
Manifold Set, Intake			Blocked Heat Crossover, Open Heat Crossover, Use With Part Number MS15914, MS15916B Composition, 1.23" x 2.27" Ports	95011SP	1
Ex Header Gskt			Nitroseal, 1.43" x 1.75" Ports	95026SG	1
Oil Pan Set			(Requires 2 Sets For Use With Windage Tray) Tuff-Cork	OS31416TC	1
Timing Cover Gasket			Performaseal	T18750VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C25487VC	1
Water Pump Mount Gasket			Performaseal	K27080VC	1

10 426 CID (7.0L) Hemispherical V8 Cyl, 4.250in./108mm 10

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			4.250" Bore, From 1966 Multi-Layered Steel, .040" Compressed Operating Thickness, 4.310" Combustion Chamber Opening	54281	2
			4.280" Bore, From 1966 Multi-Layered Steel, .040" Compressed Operating Thickness, 4.340" Combustion Chamber Opening	54282	2
			4.310" Bore, From 1966 Multi-Layered Steel, .040" Compressed Operating Thickness, 4.370" Combustion Chamber Opening	54283	2
			4.375" Bore, Cast Iron Block Multi-Layered Steel, .040" Compressed Operating Thickness, 4.435" Combustion Chamber Opening	54284	2
			4.500" Bore, Mopar Cast Iron Performance Block P5249804 And P4529850 Multi-Layered Steel, .040" Compressed Operating Thickness, 4.560" Combustion Chamber Opening	54285	2
			Mopar Cast Iron Siamese Cylinders Performance Block P5249345 Multi-Layered Steel, .054" Compressed Operating Thickness, 4.500" Combustion Chamber Opening	54286	2

11 426 CID (7.0L) Wedge V8 Cyl, 4.250in./108mm (1963-1965) 11

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 11.1cc Combustion Chamber Volume, 4.430" Combustion Chamber Opening	3464SG	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.250" Combustion Chamber Opening	54277	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.350" Combustion Chamber Opening	54278	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.380" Combustion Chamber Opening	54279	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.410" Combustion Chamber Opening	54280	2
Valve Cover Set	1964-1965		High Temperature Cork Rubber	VS38322H	1
Manifold Set, Intake			Blocked Heat Crossover, Open Heat Crossover, Use With Part Number MS15914, MS15916B Composition, 1.23" x 2.27" Ports	95011SP	1
			Nitroseal, 1.34" x 2.63" Ports	95155SG	1
			Composition, 1.34" x 2.63" Ports	95155SP	1
Ex Header Gskt			Nitroseal, 1.43" x 1.75" Ports	95026SG	1
Oil Pan Set			(Requires 2 Sets For Use With Windage Tray) Tuff-Cork	OS31416TC	1
Timing Cover Gasket			Performaseal	T18750VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C25487VC	1
Water Pump Mount Gasket			Performaseal	K27080VC	1

12 440 CID (7.2L) V8 Cyl, 4.320in./109.7mm (1966-1980) 12

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 11.1cc Combustion Chamber Volume, 4.430" Combustion Chamber Opening	3464SG	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.410" Combustion Chamber Opening	54280	2
			Mopar Cast Iron Siamese Cylinders Performance Block P4876169 Multi-Layered Steel, .040" Compressed Operating Thickness, 4.500" Combustion Chamber Opening	54287	2
Valve Cover Set			High Temperature Cork Rubber	VS38322H	1

Chrysler

12 (cont.)	440 CID (7.2L) V8 Cyl, 4.320in./109.7mm (1966-1980)					12 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake			Blocked Heat Crossover, Open Heat Crossover, Use With Part Number MS15914, MS15916B <i>Composition, 1.23" x 2.27" Ports</i>	95011SP	1
			Engines With B-1 Heads <i>Nitroseal, 1.65" x 2.71" Ports</i>	95164SG	1
			Engines With B-1 Heads <i>Composition, 1.65" x 2.71" Ports</i>	95164SP	1
Ex Header Gskt			<i>Nitroseal, 1.43" x 1.75" Ports</i>	95026SG	1
Oil Pan Set			(Requires 2 Sets For Use With Windage Tray) <i>Tuff-Cork</i>	OS31416TC	1
Timing Cover Gasket			<i>Performaseal</i>	T18750VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Outlet Gasket	1966-1974		<i>Performaseal</i>	C25487VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27080VC	1

13	500 CID (8.2L) Pro Stock Big Block V8 Cyl, in./mm					13
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			B1 "TS" <i>Solicor, .051" Compressed Operating Thickness, 13.9cc Combustion Chamber Volume, 4.620" Combustion Chamber Opening</i>	5972SC	2
			4.900" Bore Center, Mopar Performance Block P4876887 <i>Multi-Layered Steel, .054" Compressed Operating Thickness, 4.700" Combustion Chamber Opening</i>	54288	2
			4.900" Bore Center, Mopar Performance Block P4876887 <i>Multi-Layered Steel, .054" Compressed Operating Thickness, 4.730" Combustion Chamber Opening</i>	54289	2
Valve Cover Set			B1 "TS" <i>High Temperature Cork Rubber</i>	VS50195HTC	1
Manifold Set, Intake			B1 "TS", (No Bolt Holes Or Ports (Universal Trim To Fit)) <i>Composition, 1/16" Thick</i>	95168SP	1
Ex Header Gskt			B1 "TS" <i>Nitroseal, 2.30" Round Ports</i>	95180SG	1
Oil Pan Set			B1 "TS" <i>Tuff-Cork</i>	OS32130TC	1

Ford

Engine Index

Engine	Year	Block	Engine	Year	Block
140 CID (2.3L) SOHC	1974-1988	1	351 CID (5.8L) 351C SVO Ford Cleveland		14
240 CID (4.0L)	1965-1974	2	351 CID (5.8L) 351M	1975-1982	15
4.5 SVO		3	351 CID (5.8L) 351W Ford Windsor	1969-1997	16
300 CID (4.9L)	1965-1997	2	352 CID (5.8L)	1958-1967	17
CID 351W SVO Ford Windsor		4	390 CID (6.4L) OHV	1961-1971	18
221 CID (3.6L)	1962-1963	5	400 CID (6.6L) OHV	1971-1982	15
260 CID (4.3L)	1962-1965	6	406 CID (6.7L)	1962-1964	19
281 CID (4.6L) DOHC	1993-2002	7	427 CID (7.0L)	1963-1968	18
281 CID (4.6L) SOHC	1991-2003	7	428 CID (7.0L) Cobra Jet	1966-1970	20
289 CID (4.7L)	1963-1968	8	428 CID (7.0L) Super Cobra Jet	1969-1970	20
302 CID (5.0L)	1968-1997	9	428 CID (7.0L) Thunderbird	1966-1968	18
302 CID (5.0L) Boss	1969-1971	10	429 CID (7.0L)	1968-1973	21
302 CID (5.0L) SVO		11	460 CID (7.5L)	1968-1995	22
332 CID (5.4L)	1958-1959	12	500 CID (8.2L) Pro Stock Big Block		23
351 CID (5.8L) 351C Ford Cleveland	1970-1974	13			

1	140 CID (2.3L) SOHC 4 Cyl, 3.780in./96mm (1974-1988)					1
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Nitroseal, .045" Compressed Operating Thickness, 3.870" Combustion Chamber Opening, 8.5cc Combustion Chamber Volume</i>	4029SG	1
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 3.819" Combustion Chamber Opening</i>	54302	1
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS39751H	1

1		140 CID (2.3L) SOHC 4 Cyl, 3.780in./96mm (1974-1988)				1	
(cont.)						(cont.)	
Part	Year	VIN	Model/Application	Part Number	Qty.		
ENGINE GASKETS (cont.)							
Manifold Set, Intake	1974-1984		1.81" Round Center Ports And 1.81" x 2.32" Oval End Ports	95122P	1		
Ex Header Gskt			Nitroseal, 1.43" Round Ports	95119SG	1		
Oil Pan Set	1974-1986		Thru 2/19/86	Tuff-Cork OS30546TC	1		
Fuel Pump Gasket				Performaseal D27094VC	1		
2		240 CID (4.0L) 6 Cyl, 4.000in./101.6mm (1965-1974) 300 CID (4.9L) 6 Cyl, 4.000in./101.6mm (1965-1997)				2	
Part	Year	VIN	Model/Application	Part Number	Qty.		
ENGINE GASKETS							
Cylinder Head Gasket			Nitroseal, .045" Compressed Operating Thickness, 4.140" Combustion Chamber Opening, 9.7cc Combustion Chamber Volume	5821SG	1		
Valve Cover Set	1968-1997			Tuff-Cork VS39747TC	1		
Manifold Set, Intake	1968-1988		Nitroseal, 1.52" x 1.72" Ports	95135SG	1		
Ex Header Gskt	1965-1988		Nitroseal, 1.35" x 1.67" Ports	95136SG	1		
Timing Cover Gasket				Performaseal T27118VC	1		
Fuel Pump Gasket	1965-1988			Performaseal D27094VC	1		
Water Outlet Gasket	1965-1984			Performaseal C24005VC	1		
Water Pump Mount Gasket				Performaseal K27113VC	1		
3		4.5 SVO V6 Cyl, 4.080in./103.6mm				3	
Part	Year	VIN	Model/Application	Part Number	Qty.		
ENGINE GASKETS							
Cylinder Head Gasket			Solicor, .042" Compressed Operating Thickness, 4.170" Combustion Chamber Opening, 9.1cc Combustion Chamber Volume	5953SC	2		
Valve Cover Set				High Temperature Tuff-Cork VS50190HTC	1		
Manifold Set, Intake			"J" Head	Composition, 1.45" x 2.27" Ports	95156SP	1	
			"H" Head	Nitroseal, 1.40" x 2.20" Ports	95171SG	1	
			"H" Head	Composition, 1.40" x 2.20" Ports	95171SP	1	
Oil Pan Set				Tuff-Cork OS32124TC	1		
4		351W SVO Ford Windsor V8 Cyl, in./mm				4	
Part	Year	VIN	Model/Application	Part Number	Qty.		
ENGINE GASKETS							
Cylinder Head Gasket			Except Large Overbore VR2000, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3446	2		
			Large Overbore, Left Solicor, .042" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.6cc Combustion Chamber Volume	5947SC	1		
			Large Overbore, Right Solicor, .042" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.6cc Combustion Chamber Volume	5948SC	1		
			Solicor, .051" Compressed Operating Thickness, 11.6cc Combustion Chamber Volume, 4.210" Combustion Chamber Opening	54121SCR	2		
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.080" Combustion Chamber Opening	54238	2		
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.100" Combustion Chamber Opening	54295	2		

Ford

4	351W SVO Ford Windsor V8 Cyl, in./mm		4
(cont.)			(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)			Cylindrical Combustion Chamber <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening</i>	54296	2
			Cylindrical Combustion Chamber <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.155" Combustion Chamber Opening</i>	54297	2
			Cylindrical Combustion Chamber <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.180" Combustion Chamber Opening</i>	54298	2
			Cylindrical Combustion Chamber <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening</i>	54299	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS38422H	1
			<i>Tuff-Cork</i>	VS50069TC	1
Stabilizer Cover			<i>Tuff-Cork</i>	VS38160TC	1
Manifold Set, Intake			Cylinder Head M6049 A3 <i>Nitroseal, 1.83" x 2.20" Ports</i>	95137SG	1
			Cylinder Head M6049 B351, M3049 C302, M6049 D302 <i>Nitroseal, 1.35" x 2.20" Ports</i>	95139SG	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/32" Thick</i>	95202-1SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/16" Thick</i>	95202-3SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>3/32" Thick</i>	95202-4SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/8" Thick</i>	95202-5SP	1
Ex Header Gskt			Cylinder Head M6049 A3 <i>Nitroseal, 1.94" Round Ports</i>	95140SG	1
			Cylinder Head M6049 B351, M3049 C302, M6049 D302 <i>Nitroseal, 1.81" Round Ports</i>	95141SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30541TC	1
			(Notched For Main Cap And Trimmed For Stokers) <i>Tuff-Cork</i>	OS32129TC	1
			<i>Victo-Tech</i>	OS32492	1
Timing Cover Gasket			<i>Performaseal</i>	T27802VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Gasket			<i>Performaseal</i>	C24005VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27955VC	1
Water Pump Backing Plate			<i>Performaseal</i>	K27151VC	1

5	221 CID (3.6L) V8 Cyl, 3.500in./88.9mm (1962-1963)		5
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake			<i>Nitroseal</i>	95010SG	1
Ex Header Gskt			Square Ports <i>Nitroseal</i>	95025SG	1
			Round Ports <i>Nitroseal</i>	95066SG	1

6	260 CID (4.3L) V8 Cyl, 3.800in./96.5mm (1962-1965)		6
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .042" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume</i>	3428SCR	2
			<i>Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume</i>	3428SG	2
			<i>Solicor, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 9.0cc Combustion Chamber Volume</i>	5956SC	2

6 (cont.)	260 CID (4.3L) V8 Cyl, 3.800in./96.5mm (1962-1965)				6 (cont.)
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<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS (cont.)					
Valve Cover Set			High Temperature Cork Rubber	VS38300H	1
			High Temperature Tuff-Cork	VS38300HTC	1
Manifold Set, Intake			Small Rectangular Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95010SG	1
			Small Race, Large Coolant Ports, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95186SG	1
			Small Race, Large Coolant Ports, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95186SP	1
			Small Race, Small Coolant Ports, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95187SG	1
			Small Race, Small Coolant Ports, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95187SP	1
			Large Race, Small Coolant Ports, (Trim To Fit) Nitroseal, 1.28" X 2.10" Ports	95197SG	1
			Large Race, Small Coolant Ports, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95197SP	1
			Large Race, Large Coolant Ports, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95198SP	1
Ex Header Gskt			Nitroseal, 1.13" x 1.53" Ports	95025SG	1
			Nitroseal, 1.41" Round Ports	95066SG	1
			(Dual Bolt Pattern. Stock Ford Inline And Diagonal Air Flow Research Bolt Pattern) Nitroseal, 1.40" x 1.40" Ports	95176SG	1
			(Dual Inline Bolt Patterns. Stock Bolt Pattern And Spread Bolt Pattern For Dart And Trick Flow Heads) Nitroseal, 1.42" x 1.62" Ports	95177SG	1
Oil Pan Set			Tuff-Cork	OS30531TC	1
			(Original Equipment Type, Steel Reinforced) Victo-Tech	OS32491	1
Timing Cover Gasket			Performaseal	T27802VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C24005VC	1
Water Pump Mount Gasket			Performaseal	K27955VC	1

7	281 CID (4.6L) DOHC V8 Cyl, 3.551in./90.2mm (1993-2002)				7
	281 CID (4.6L) SOHC V8 Cyl, 3.551in./90.2mm (1991-2003)				

<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS					
Cylinder Head Gasket			Left Multi-Layered Steel, .030" Compressed Operating Thickness, 94mm Combustion Chamber Opening	54300	2
			Right Multi-Layered Steel, .030" Compressed Operating Thickness, 94mm Combustion Chamber Opening	54301	2

8	289 CID (4.7L) V8 Cyl, 4.000in./101.6mm (1963-1968)				8
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<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS					
Cylinder Head Gasket			Solicor, .042" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3428SCR	2
			Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3428SG	2
			Solicor, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 9.0cc Combustion Chamber Volume	5956SC	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening	54187	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.030" Combustion Chamber Opening	54290	2

Ford

8 (cont.)	289 CID (4.7L) V8 Cyl, 4.000in./101.6mm (1963-1968)					8 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.080" Combustion Chamber Opening	54291	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.100" Combustion Chamber Opening	54292	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.155" Combustion Chamber Opening	54293	2
Valve Cover Set			High Temperature Cork Rubber	VS38300H	1
			High Temperature Tuff-Cork	VS38300HTC	1
Manifold Set, Intake	1968		"L" Shaped Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95103SG	1
			Small Rectangular Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95010SG	1
			Small Race, Large Coolant Ports, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95186SG	1
			Small Race, Large Coolant Ports, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95186SP	1
			Small Race, Small Coolant Ports, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95187SG	1
			Small Race, Small Coolant Ports, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95187SP	1
			Large Race, Small Coolant Ports, (Trim To Fit) Nitroseal, 1.28" X 2.10" Ports	95197SG	1
			Large Race, Small Coolant Ports, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95197SP	1
			Large Race, Large Coolant Ports, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95198SP	1
				Nitroseal, 1.13" x 1.53" Ports	95025SG
Ex Header Gskt			Nitroseal, 1.41" Round Ports	95066SG	1
			(Dual Bolt Pattern. Stock Ford Inline And Diagonal Air Flow Research Bolt Pattern) Nitroseal, 1.40" x 1.40" Ports	95176SG	1
			(Dual Inline Bolt Patterns. Stock Bolt Pattern And Spread Bolt Pattern For Dart And Trick Flow Heads) Nitroseal, 1.42" x 1.62" Ports	95177SG	1
			Tuff-Cork	OS30531TC	1
Oil Pan Set		(Original Equipment Type, Steel Reinforced)	Victo-Tech	OS32491	1
Timing Cover Gasket			Performaseal	T27802VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C24005VC	1
Water Pump Mount Gasket			Performaseal	K27955VC	1
Water Pump Backing Plate			Performaseal	K27142VC	1

9	302 CID (5.0L) V8 Cyl, 4.000in./101.6mm (1968-1997)					9
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS					
Full Set			Except Boss, (Contains Nitroseal Head Gasket, Performer)	FS3530SG	1
Cylinder Head Gasket			Except Boss Solitor, .042" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3428SCR	2
			Except Boss Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume	3428SG	2
			Except Boss Solitor, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 9.0cc Combustion Chamber Volume	5956SC	2
	1968-1995		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening	54187	2

9 (cont.)	302 CID (5.0L) V8 Cyl, 4.000in./101.6mm (1968-1997)				9 (cont.)
Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)	1968-1995		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.030" Combustion Chamber Opening	54290	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.080" Combustion Chamber Opening	54291	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.100" Combustion Chamber Opening	54292	2
			Multi-Layered Steel, .040" Compressed Operating Thickness, 4.155" Combustion Chamber Opening	54293	2
Valve Cover Set		Except Boss	High Temperature Cork Rubber	VS38300H	1
		Except Boss	High Temperature Tuff-Cork	VS38300HTC	1
Manifold Set, Intake			Except Boss, Large Square Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95107SG	1
	1968-1995		Small Race, Large Coolant Ports, Except Boss, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95186SG	1
			Small Race, Large Coolant Ports, Except Boss, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95186SP	1
			Small Race, Small Coolant Ports, Except Boss, (Trim To Fit) Nitroseal, 1.20" x 2.00" Ports	95187SG	1
			Small Race, Small Coolant Ports, Except Boss, (Trim To Fit) Composition, 1.20" x 2.00" Ports	95187SP	1
			Large Race, Small Coolant Ports, Except Boss, (Trim To Fit) Nitroseal, 1.28" X 2.10" Ports	95197SG	1
			Large Race, Small Coolant Ports, Except Boss, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95197SP	1
			Large Race, Large Coolant Ports, Except Boss, (Trim To Fit) Composition, 1.28" X 2.10" Ports	95198SP	1
			Except Boss, Small Rectangular Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95010SG	1
		Except Boss, "L" Shaped Coolant Ports Nitroseal, 1.28" X 2.10" Ports	95103SG	1	
Ex Header Gskt		Except Boss	Nitroseal, 1.13" x 1.53" Ports	95025SG	1
		Except Boss	Nitroseal, 1.41" Round Ports	95066SG	1
		Except Boss, (Dual Bolt Pattern. Stock Ford Inline And Diagonal Air Flow Research Bolt Pattern) Nitroseal, 1.40" x 1.40" Ports	95176SG	1	
		Except Boss, (Dual Inline Bolt Patterns. Stock Bolt Pattern And Spread Bolt Pattern For Dart And Trick Flow Heads) Nitroseal, 1.42" x 1.62" Ports	95177SG	1	
Oil Pan Set		Except Boss	Tuff-Cork	OS30531TC	1
		Except Boss, (Original Equipment Type, Steel Reinforced) Victo-Tech	OS32491	1	
Timing Cover Gasket		Except Boss	Performaseal	T27802VC	1
Fuel Pump Gasket		Except Boss	Performaseal	D27094VC	1
Water Outlet Gasket		Except Boss	Performaseal	C24005VC	1
Water Pump Mount Gasket	1968-1997		Cougar And Thunderbird, Except Truck, Explorer And Mountaineer Performaseal	K27988VC	1
Water Pump Backing Plate			Except Truck Performaseal	K28004VC	1
	1986-1997		Truck Performaseal	K30707VC	1
	1968-1997		Except Bronco And Econoline, Except Capri, Cougar XR7, LTD, Marquis Full Size, Mustang, Except Capri, Cougar XR7, LTD, Marquis Full Size, Mustang, And Truck, F100 Performaseal	K27151VC	1
	1979-1985		Capri, Cougar XR7, LTD, Marquis Full Size, Mustang, Capri, Cougar XR7, LTD, Marquis Full Size, Mustang, And Truck, Except Police, Taxi And Trailer Towing Package Performaseal	K27989VC	1
	1968-1997		Bronco And Econoline, Except F100 Performaseal	K27142VC	1

Ford

HIGH PERFORMANCE/RACE

10	302 CID (5.0L) Boss V8 Cyl, 4.000in./101.6mm (1969-1971)		10
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			VR2000, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3446	2
Valve Cover Set			High Temperature Cork Rubber	VS38422H	1
			Tuff-Cork	VS38422TC	1
Manifold Set, Intake			Nitroseal, 1.88" X 2.65" Ports	95160SG	1
			Composition, 1.88" X 2.65" Ports	95160SP	1
Ex Header Gskt			Nitroseal, 1.92" x 2.20" Ports	95080SG	1
Oil Pan Set			Tuff-Cork	OS30531TC	1
Timing Cover Gasket			Performaseal	T27802VC	1
Fuel Pump Gasket			Performaseal	D27094VC	1
Water Outlet Gasket			Performaseal	C24005VC	1
Water Pump Backing Plate			Performaseal	K27151VC	1

11	302 CID (5.0L) SVO V8 Cyl, 4.000in./101.6mm		11
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Except Large Overbore VR2000, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3446	2
			Large Overbore, Left Solicor, .042" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.6cc Combustion Chamber Volume	5947SC	1
			Large Overbore, Right Solicor, .042" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.6cc Combustion Chamber Volume	5948SC	1
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.080" Combustion Chamber Opening	54238	2
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.100" Combustion Chamber Opening	54295	2
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening	54296	2
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.155" Combustion Chamber Opening	54297	2
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.180" Combustion Chamber Opening	54298	2
			Cylindrical Combustion Chamber Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening	54299	2
Valve Cover Set			High Temperature Cork Rubber	VS38422H	1
			Tuff-Cork	VS50069TC	1
Stabilizer Cover			Tuff-Cork	VS38160TC	1
Manifold Set, Intake			Cylinder Head M6049 A3 Nitroseal, 1.83" x 2.20" Ports	95137SG	1
			Cylinder Head M6049 B351, M3049 C302, M6049 D302 Nitroseal, 1.35" x 2.20" Ports	95139SG	1
			Ford SVO Yates Cylinder Head Number M6049-C3 1/32" Thick	95202-1SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 1/16" Thick	95202-3SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 3/32" Thick	95202-4SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 1/8" Thick	95202-5SP	1
Ex Header Gskt			Cylinder Head M6049 A3 Nitroseal, 1.94" Round Ports	95140SG	1

11 (cont.)	302 CID (5.0L) SVO V8 Cyl, 4.000in./101.6mm					11 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Ex Header Gskt (cont.)			Cylinder Head M6049 B351, M3049 C302, M6049 D302 <i>Nitroseal, 1.81" Round Ports</i>	95141SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30531TC	1
			(Original Equipment Type, Steel Reinforced) <i>Victo-Tech</i>	OS32491	1
Timing Cover Gasket			<i>Performaseal</i>	T27802VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Gasket			<i>Performaseal</i>	C24005VC	1
Water Pump Backing Plate			<i>Performaseal</i>	K27151VC	1

12	332 CID (5.4L) V8 Cyl, 4.000in./101.6mm (1958-1959)					12
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake			<i>Nitroseal</i>	95009SG	1
Ex Header Gskt			<i>Nitroseal</i>	95032SG	1

13	351 CID (5.8L) 351C Ford Cleveland V8 Cyl, 4.000in./101.6mm (1970-1974)					13
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .044" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.1cc Combustion Chamber Volume</i>	3502SCR	2
			<i>Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume</i>	3502SG	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS38422H	1
			<i>Tuff-Cork</i>	VS38422TC	1
Manifold Set, Intake			2 Barrel Carburetor <i>Nitroseal, 1.61" x 2.26" Ports</i>	95077SG	1
			4 Barrel Carburetor <i>Nitroseal, 1.85" x 2.62" Ports</i>	95078SG	1
Ex Header Gskt			4 Barrel Carburetor <i>Nitroseal, 1.92" x 2.20" Ports</i>	95080SG	1
			2 Barrel Carburetor <i>Nitroseal, 1.60" x 1.95" Ports</i>	95081SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30543TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27150VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D24006VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27151VC	1

14	351 CID (5.8L) 351C SVO Ford Cleveland V8 Cyl, 4.000in./101.6mm					14
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .044" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.1cc Combustion Chamber Volume</i>	3502SCR	2
			<i>Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume</i>	3502SG	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS38422H	1
			<i>Tuff-Cork</i>	VS50069TC	1
Stabilizer Cover			<i>Tuff-Cork</i>	VS38160TC	1
Manifold Set, Intake			Cylinder Head M6049 A3 <i>Nitroseal, 1.83" x 2.20" Ports</i>	95137SG	1
			Cylinder Head M6049 B351, M3049 C302, M6049 D302 <i>Nitroseal, 1.35" x 2.20" Ports</i>	95139SG	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/32" Thick</i>	95202-1SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/16" Thick</i>	95202-3SP	1

Ford

14 (cont.)	351 CID (5.8L) 351C SVO Ford Cleveland V8 Cyl, 4.000in./101.6mm				14 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake (cont.)			Ford SVO Yates Cylinder Head Number M6049-C3 <i>3/32" Thick</i>	95202-4SP	1
			Ford SVO Yates Cylinder Head Number M6049-C3 <i>1/8" Thick</i>	95202-5SP	1
Ex Header Gskt			Cylinder Head M6049 A3 <i>Nitroseal, 1.94" Round Ports</i>	95140SG	1
			Cylinder Head M6049 B351, M3049 C302, M6049 D302 <i>Nitroseal, 1.81" Round Ports</i>	95141SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30543TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27150VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27151VC	1

15	351 CID (5.8L) 351M V8 Cyl, 4.000in./101.6mm (1975-1982) 400 CID (6.6L) OHV V8 Cyl, 4.000in./101.6mm (1971-1982)				15
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .044" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.1cc Combustion Chamber Volume</i>	3502SCR	2
			<i>Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume</i>	3502SG	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS38422H	1
			<i>Tuff-Cork</i>	VS38422TC	1
Ex Header Gskt			4 Barrel Carburetor <i>Nitroseal, 1.92" x 2.20" Ports</i>	95080SG	1
			2 Barrel Carburetor <i>Nitroseal, 1.60" x 1.95" Ports</i>	95081SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30543TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27150VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D24006VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27158VC	1
Water Pump Backing Plate			<i>Performaseal</i>	K27151VC	1

16	351 CID (5.8L) 351W Ford Windsor V8 Cyl, 4.000in./101.6mm (1969-1997)				16
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Full Set	1975-1990		(Contains Nitroseal Head Gasket, Performer)	FS3428SG	1
Cylinder Head Gasket	1969-1995		<i>Solicor, .042" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume</i>	3428SCR	2
			<i>Nitroseal, .045" Compressed Operating Thickness, 4.080" Combustion Chamber Opening, 9.4cc Combustion Chamber Volume</i>	3428SG	2
			<i>Solicor, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 9.0cc Combustion Chamber Volume</i>	5956SC	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening</i>	54187	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.030" Combustion Chamber Opening</i>	54290	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.080" Combustion Chamber Opening</i>	54291	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.100" Combustion Chamber Opening</i>	54292	2
Valve Cover Set	1969-1995		<i>High Temperature Cork Rubber</i>	VS38300H	1
			<i>High Temperature Tuff-Cork</i>	VS38300HTC	1

16 351 CID (5.8L) 351W Ford Windsor V8 Cyl, 4.000in./101.6mm (1969-1997)**16
(cont.)**

<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS (cont.)					
Manifold Set, Intake	1975-1995		<i>Nitroseal, 1.28" X 2.10" Ports</i>	95108SG	1
	1969-1995		Small Race, Large Coolant Ports, (Trim To Fit) <i>Nitroseal, 1.20" x 2.00" Ports</i>	95186SG	1
			Small Race, Large Coolant Ports, (Trim To Fit) <i>Composition, 1.20" x 2.00" Ports</i>	95186SP	1
			Small Race, Small Coolant Ports, (Trim To Fit) <i>Nitroseal, 1.20" x 2.00" Ports</i>	95187SG	1
			Small Race, Small Coolant Ports, (Trim To Fit) <i>Composition, 1.20" x 2.00" Ports</i>	95187SP	1
			Large Race, Small Coolant Ports, (Trim To Fit) <i>Nitroseal, 1.28" X 2.10" Ports</i>	95197SG	1
			Large Race, Small Coolant Ports, (Trim To Fit) <i>Composition, 1.28" X 2.10" Ports</i>	95197SP	1
			Large Race, Large Coolant Ports, (Trim To Fit) <i>Composition, 1.28" X 2.10" Ports</i>	95198SP	1
	1969-1974		<i>Nitroseal, 1.28" X 2.10" Ports</i>	95110SG	1
Ex Header Gskt	1969-1995		<i>Nitroseal, 1.13" x 1.53" Ports</i>	95025SG	1
			<i>Nitroseal, 1.41" Round Ports</i>	95066SG	1
			(Dual Bolt Pattern. Stock Ford Inline And Diagonal Air Flow Research Bolt Pattern) <i>Nitroseal, 1.40" x 1.40" Ports</i>	95176SG	1
			(Dual Inline Bolt Patterns. Stock Bolt Pattern And Spread Bolt Pattern For Dart And Trick Flow Heads) <i>Nitroseal, 1.42" x 1.62" Ports</i>	95177SG	1
Oil Pan Set	1969-1995		(Notched For Main Cap And Trimmed For Stokers) <i>Tuff-Cork</i>	OS32129TC	1
			<i>Victo-Tech</i>	OS32492	1
	1969-1992		<i>Tuff-Cork</i>	OS30541TC	1
Timing Cover Gasket	1969-1994		<i>Performaseal</i>	T27802VC	1
Fuel Pump Gasket	1969-1987		<i>Performaseal</i>	D27094VC	1
Water Outlet Gasket	1969-1995		<i>Performaseal</i>	C24005VC	1
Water Pump Mount Gasket		Except Truck	<i>Performaseal</i>	K27988VC	1
	1969-1997	Except Truck	<i>Performaseal</i>	K27955VC	1
Water Pump Backing Plate	1986-1997	Truck	<i>Performaseal</i>	K30707VC	1
	1969-1997	Except Grand Marquis, LTD, And Truck, Except Grand Marquis, Marquis, LTD, And Mustang, Truck, Cougar, LTD, And Thunderbird	<i>Performaseal</i>	K27151VC	1
	1969		<i>Performaseal</i>	K27142VC	1

17 352 CID (5.8L) V8 Cyl, 4.000in./101.6mm (1958-1967)**17**

<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS					
Valve Cover Set	1961-1967		<i>High Temperature Tuff-Cork</i>	VS50194HTC	1
Manifold Set, Intake	1961-1967		<i>Nitroseal, 1.46" x 2.40" Ports</i>	95009SG	1
		Medium Riser	<i>Nitroseal, 1.40" x 2.10" Ports</i>	95159SG	1
		Medium Riser	<i>Composition, 1.40" x 2.10" Ports</i>	95159SP	1
Ex Header Gskt	1966-1967	14 Bolt Head	<i>Nitroseal, 1.43" x 2.12" Ports</i>	95184SG	1
			<i>Nitroseal, 1.38" x 2.16" Ports</i>	95032SG	1
Timing Cover Gasket	1964-1967		<i>Performaseal</i>	T27798VC	1
Fuel Pump Gasket	1961-1967		<i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket	1961-1967		<i>Performaseal</i>	K26442VC	2

Ford

18	390 CID (6.4L) OHV V8 Cyl, 4.050in./102.9mm (1961-1971) 427 CID (7.0L) V8 Cyl, 4.233in./107.5mm (1963-1968) 428 CID (7.0L) Thunderbird V8 Cyl, 4.130in./104.9mm (1966-1968)	18
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .042" Compressed Operating Thickness, 10.2cc Combustion Chamber Volume, 4.400" Combustion Chamber Opening</i>	5959SC	2
Valve Cover Set			<i>High Temperature Tuff-Cork</i>	VS50194HTC	1
Manifold Set, Intake			<i>Nitroseal, 1.46" x 2.40" Ports</i>	95009SG	1
			Medium Riser <i>Nitroseal, 1.40" x 2.10" Ports</i>	95159SG	1
			Medium Riser <i>Composition, 1.40" x 2.10" Ports</i>	95159SP	1
Ex Header Gskt			<i>Nitroseal, 1.38" x 2.16" Ports</i>	95032SG	1
	1966-1969		14 Bolt Head <i>Nitroseal, 1.43" x 2.12" Ports</i>	95184SG	1
Timing Cover Gasket	1964-1971		<i>Performaseal</i>	T27798VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K26442VC	2

19	406 CID (6.7L) V8 Cyl, 4.130in./104.9mm (1962-1964)	19
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .042" Compressed Operating Thickness, 10.2cc Combustion Chamber Volume, 4.400" Combustion Chamber Opening</i>	5959SC	2
Valve Cover Set			<i>High Temperature Tuff-Cork</i>	VS50194HTC	1
Manifold Set, Intake			<i>Nitroseal, 1.46" x 2.40" Ports</i>	95009SG	1
			Medium Riser <i>Nitroseal, 1.40" x 2.10" Ports</i>	95159SG	1
			Medium Riser <i>Composition, 1.40" x 2.10" Ports</i>	95159SP	1
Ex Header Gskt			<i>Nitroseal, 1.38" x 2.16" Ports</i>	95032SG	1
Timing Cover Gasket	1964		<i>Performaseal</i>	T27798VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K26442VC	2

20	428 CID (7.0L) Cobra Jet V8 Cyl, 4.130in./104.9mm (1966-1970) 428 CID (7.0L) Super Cobra Jet V8 Cyl, 4.130in./104.9mm (1969-1970)	20
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .042" Compressed Operating Thickness, 10.2cc Combustion Chamber Volume, 4.400" Combustion Chamber Opening</i>	5959SC	2
Valve Cover Set			<i>High Temperature Tuff-Cork</i>	VS50194HTC	1
Manifold Set, Intake			<i>Nitroseal, 1.46" x 2.40" Ports</i>	95009SG	1
			Standard And Low Riser <i>Nitroseal, 1.40" x 2.34" Ports</i>	95158SG	1
			Standard And Low Riser <i>Composition, 1.40" x 2.34" Ports</i>	95158SP	1
			Medium Riser <i>Nitroseal, 1.40" x 2.10" Ports</i>	95159SG	1
			Medium Riser <i>Composition, 1.40" x 2.10" Ports</i>	95159SP	1
Ex Header Gskt			<i>Nitroseal, 1.38" x 2.16" Ports</i>	95032SG	1
	1966-1969		14 Bolt Head <i>Nitroseal, 1.43" x 2.12" Ports</i>	95184SG	1
Timing Cover Gasket			<i>Performaseal</i>	T27798VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K26442VC	2

21 429 CID (7.0L) V8 Cyl, 4.360in./110.7mm (1968-1973)**21**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Except Boss <i>Nitroseal, .045" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.500" Combustion Chamber Opening</i>	3978SG	2
			Except Boss <i>Solicor, .042" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.670" Combustion Chamber Opening</i>	5952SC	2
Valve Cover Set			Except Boss <i>High Temperature Cork Rubber</i>	VS38421H	1
			<i>Tuff-Cork</i>	VS38421TC	1
Manifold Set, Intake			Except Boss, Except Cobra Jet, Except Super Cobra Jet <i>Nitroseal, 1.98" x 2.26" Ports</i>	95109SG	1
	1970-1971		Cobra Jet, Super Cobra Jet, Except Boss <i>Nitroseal, 2.23" x 2.60" Ports</i>	95074SG	1
Ex Header Gskt			Except Boss, Except Cobra Jet, Except Super Cobra Jet <i>Nitroseal, 1.50" x 2.10" Ports</i>	95091SG	1
	1970-1971		Cobra Jet, Super Cobra Jet, Except Boss <i>Nitroseal, 1.55" x 2.35" Ports</i>	95075SG	1
Oil Pan Set			Except Boss <i>Tuff-Cork</i>	OS30540TC	1
Fuel Pump Gasket			Except Boss <i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket			Except Boss <i>Performaseal</i>	K27147VC	1
Water Pump Backing Plate			Except Boss <i>Performaseal</i>	K27148VC	1

22 460 CID (7.5L) V8 Cyl, 4.360in./110.7mm (1968-1995)**22**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket	1968-1990		<i>Nitroseal, .045" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.500" Combustion Chamber Opening</i>	3978SG	2
			<i>Solicor, .042" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.670" Combustion Chamber Opening</i>	5952SC	2
Valve Cover Set	1968-1987		<i>High Temperature Cork Rubber</i>	VS38421H	1
			<i>Tuff-Cork</i>	VS38421TC	1
Manifold Set, Intake	1968-1987		<i>Nitroseal, 1.98" x 2.26" Ports</i>	95109SG	1
Ex Header Gskt	1968-1987		<i>Nitroseal, 1.50" x 2.10" Ports</i>	95091SG	1
Oil Pan Set	1968-1988		<i>Tuff-Cork</i>	OS30540TC	1
Fuel Pump Gasket	1968-1988		<i>Performaseal</i>	D27094VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27147VC	1
Water Pump Backing Plate			<i>Performaseal</i>	K27148VC	1

23 500 CID (8.2L) Pro Stock Big Block V8 Cyl, in./mm**23**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Wedge Head Engine, 10 Bolt Pattern, (For Ford Hemi, Gasket Must Be Altered To Provide Push Rod Clearance) <i>Solicor, .051" Compressed Operating Thickness, 14.0cc Combustion Chamber Volume, 4.670" Combustion Chamber Opening</i>	5973SC	2
			Wedge Head Engine, 18 Bolt Pattern <i>Solicor, .051" Compressed Operating Thickness, 14.0cc Combustion Chamber Volume, 4.670" Combustion Chamber Opening</i>	5974SC	2
Valve Cover Set			Wedge Head Engine <i>High Temperature Tuff-Cork</i>	VS50187HTC	1
			Boss <i>High Temperature Tuff-Cork</i>	VS50189HTC	1
Manifold Set, Intake			(No Bolt Holes Or Ports (Universal Trim To Fit)) <i>Composition, 1/16" Thick</i>	95168SP	1

Ford

23 (cont.)	500 CID (8.2L) Pro Stock Big Block V8 Cyl, in./mm				23 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Ex Header Gskt			Wedge Head Engine Nitroseat, 1.50" x 2.20" Ports	95181SG	1
Oil Pan Set			Wedge Head Engine Tuff-Cork	OS32127TC	1

General Motors Corp.

Engine Index

Engine	Year	Block	Engine	Year	Block
151 CID (2.5L) Crossflow Head & Super Duty Pontiac	1977-1990	1	346 CID (5.7L) Generation III Chevrolet	1997-2003	15
173 CID (2.8L) 60 Degree Chevrolet	1980-1986	2	350 CID (5.7L) Oldsmobile	1968-1980	16
194 CID (3.2L) Chevrolet	1962-1967	3	350 CID (5.7L) Pontiac	1968-1977	17
196 CID (3.2L) Buick	1978-1979	4	350 CID (5.7L) Generation I Chevrolet	1967-2001	18
200 CID (3.3L) Chevrolet	1978-1979	5	350 CID (5.7L) Generation II Chevrolet	1992-1997	19
229 CID (3.8L) 90 Degree Chevrolet	1980-1984	5	356 CID (5.8L) Batten Oldsmobile	1978-1985	20
230 CID (3.8L) Chevrolet	1963-1970	3	389 CID (6.4L) Pontiac	1959-1966	14
231 CID (3.8L) Buick	1975-1987	6	396 CID (6.6L) Chevrolet	1965-1970	21
250 CID (4.1L) Chevrolet	1966-1979	3	400 CID (6.6L) Chevrolet	1970-1980	22
252 CID (4.1L) Buick	1980-1984	4	400 CID (6.6L) Oldsmobile	1968-1969	16
262 CID (4.3L) 90 Degree Chevrolet	1985-1993	7	400 CID (6.6L) Oldsmobile	1965-1967	16
CID SB2 Small Block Chevrolet		8	400 CID (6.6L) Pontiac	1967-1979	23
262 CID (4.3L) Chevrolet	1975-1976	9	402 CID (6.6L) Chevrolet	1970-1972	21
267 CID (4.4L) Chevrolet	1979-1982	10	421 CID (6.9L) Pontiac	1963-1966	24
283 CID (4.6L) Chevrolet	1957-1967	11	425 CID (7.0L) Oldsmobile	1965-1967	16
302 CID (5.0L) Large Journal Chevrolet	1968-1969	12	427 CID (7.0L) Chevrolet	1966-1990	21
302 CID (5.0L) Small Journal Chevrolet	1967	12	428 CID (7.0L) Pontiac	1967-1969	25
305 CID (5.0L) Chevrolet	1976-2001	13	454 CID (7.4L) Chevrolet	1970-1998	26
307 CID (5.0L) Chevrolet	1968-1973	11	455 CID (7.5L) Oldsmobile	1968-1976	16
326 CID (5.3L) Pontiac	1963-1967	14	455 CID (7.5L) Pontiac	1970-1976	27
327 CID (5.4L) Large Journal Chevrolet	1968-1969	12	500 CID (8.2L) Pro Stock Big Block		28
327 CID (5.4L) Small Journal Chevrolet	1962-1967	12	502 CID (8.2L) Chevrolet		29

1	151 CID (2.5L) Crossflow Head & Super Duty Pontiac 4 Cyl, 4.000in./101.6mm (1977-1990)				1
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket	1979-1986		Solicor, .042" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	5955SC	1
	1977-1986		Nitroseat, .045" Compressed Operating Thickness, 4.066" Combustion Chamber Opening, 9.3cc Combustion Chamber Volume	3684SG	1
Valve Cover Set	1979-1986		High Temperature Tuff-Cork	VS39354HTC	1
Manifold Set, Intake			Except Super Duty Engine Nitroseat, 1.30" x 1.90" Ports	95104SG	1
	1979-1986		Super Duty, Except Cast Iron EGR Head Nitroseat, 1.46" x 2.24" Ports	95133SG	1
Ex Header Gskt			Except Super Duty Engine Nitroseat, 1.50" x 1.55" Ports	95097SG	1
	1979-1986		Super Duty Cylinder Heads Part Number 10031322 Cast Iron And Part Number 10038433 Aluminum Nitroseat, 1.15" x 1.64" Ports	95134SG	1
Oil Pan Set			Except Super Duty Engine Tuff-Cork	OS30539XTC	1
	1979-1984		Super Duty Tuff-Cork	OS32125TC	1
Timing Cover Gasket			Performaseal	T27634VC	1
Fuel Pump Gasket	1979-1986		Performaseal	D27094VC	1
Water Pump Gasket	1979-1989		Adapter To Block Performaseal	K26284VC	1
Water Pump Mount Gasket	1984-1989		Performaseal	K27454VC	1
	1977-1983		Performaseal	K26545VC	1

2 173 CID (2.8L) 60 Degree Chevrolet V6 Cyl, 3.504in./89mm (1980-1986) 2

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .042" Compressed Operating Thickness, 3.620" Combustion Chamber Opening, 7.0cc Combustion Chamber Volume</i>	5958SC	2
Manifold Set, Intake			Except Fuel Injection, Stock <i>1.09" X 1.77" Ports</i>	MS15221	1
Ex Header Gskt			Stock And Small Race <i>Nitroseal, 1.25" Round Ports</i>	95183SG	1

3 194 CID (3.2L) Chevrolet 6 Cyl, 3.563in./90.5mm (1962-1967) 3
230 CID (3.8L) Chevrolet 6 Cyl, 3.875in./98.4mm (1963-1970)
250 CID (4.1L) Chevrolet 6 Cyl, 3.875in./98.4mm (1966-1979)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Int. & Exh.			Separate Head And Intake Manifold <i>Nitroseal</i>	95000SG	1
Water Pump Mount Gasket			<i>Performaseal</i>	K26545VC	1

4 196 CID (3.2L) Buick V6 Cyl, 3.500in./88.9mm (1978-1979) 4
252 CID (4.1L) Buick V6 Cyl, 3.965in./100.7mm (1980-1984)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Nitroseal, .045" Compressed Operating Thickness, 4.025" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume</i>	5820SG	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS39763H	1
			<i>Tuff-Cork</i>	VS39763TC	1
Manifold Set, Intake	1979-1984		<i>Nitroseal, 1.10" X 2.05" Ports</i>	95105SG	1
Ex Header Gskt	1979-1984		<i>Nitroseal, 1.09" X 1.39" Ports</i>	95092SG	1
Oil Pan Set			14 Bolt Oil Pan, Stage I And II <i>Tuff-Cork</i>	OS32131TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27960VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Pump Gasket			<i>Performaseal</i>	K27571VC	1

5 200 CID (3.3L) Chevrolet V6 Cyl, 3.500in./88.9mm (1978-1979) 5
229 CID (3.8L) 90 Degree Chevrolet V6 Cyl, 3.736in./95mm (1980-1984)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Nitroseal, .045" Compressed Operating Thickness, 3.840" Combustion Chamber Opening, 8.4cc Combustion Chamber Volume</i>	3925SG	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS39766H	1
Manifold Set, Intake			Stock <i>Nitroseal, 1.28" X 2.10" Ports</i>	95106SG	1
			Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95126SG	1
			(Top Gasket Second Design Manifold Box) <i>Composition</i>	95188SP	1
			High Port <i>Composition, 1.15" X 2.18" Ports</i>	95194SP	1
Ex Header Gskt			Stock <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95093SG	1
			Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95127SG	1
			18 Degree Cylinder Heads <i>Nitroseal, 1.77" X 1.85" Ports</i>	95185SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30934TC	1
Timing Cover Set			(Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required, Optional) <i>Tuff-Cork</i>	JV881TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Fuel Pump Gasket			Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket			(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

General Motors Corp.

HIGH PERFORMANCE/RACE

6 231 CID (3.8L) Buick V6 Cyl, 3.800in./96.5mm (1975-1987) 6

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Except Stage II <i>Nitroseal, .045" Compressed Operating Thickness, 4.025" Combustion Chamber Opening, 9.2cc Combustion Chamber Volume</i>	5820SG	2
	1975-1984		Stage I And II <i>Solicor, .042" Compressed Operating Thickness, 4.090" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume</i>	5957SC	2
Valve Cover Set			Except Stage II <i>High Temperature Cork Rubber</i>	VS39763H	1
			Except Stage II <i>Tuff-Cork</i>	VS39763TC	1
	1977-1987		Stage II <i>High Temperature Tuff-Cork</i>	VS50196HTC	1
Manifold Set, Intake			Except Stage II <i>Nitroseal, 1.10" X 2.05" Ports</i>	95105SG	1
	1979-1987		Stage II <i>Nitroseal, 1.32" X 2.35" Ports</i>	95124SG	1
Ex Header Gskt			Except Stage II <i>Nitroseal, 1.09" X 1.39" Ports</i>	95092SG	1
	1979-1987		Stage II <i>Nitroseal, 1.52" X 1.62" Ports</i>	95125SG	1
Oil Pan Set	1975-1984		14 Bolt Oil Pan, Stage I And II <i>Tuff-Cork</i>	OS32131TC	1
Timing Cover Gasket	1975-1984		<i>Performaseal</i>	T27960VC	1
Fuel Pump Gasket	1975-1985		<i>Performaseal</i>	D27094VC	1
Water Pump Gasket	1975-1983		<i>Performaseal</i>	K27571VC	1

7 262 CID (4.3L) 90 Degree Chevrolet V6 Cyl, 4.000in./101.6mm (1985-1993) 7

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket	1987-1989		<i>Solicor, .042" Compressed Operating Thickness, 4.200" Combustion Chamber Opening, 9.3cc Combustion Chamber Volume</i>	5954SC	2
Manifold Set, Intake	1985-1989		(Top Gasket Second Design Manifold Box) <i>Composition</i>	95188SP	1
			High Port <i>Composition, 1.15" X 2.18" Ports</i>	95194SP	1
	1985-1988		Stock <i>Nitroseal, 1.28" X 2.10" Ports</i>	95106SG	1
			Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95126SG	1
Ex Header Gskt	1985-1989		Stock <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95093SG	1
			Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95127SG	1
			18 Degree Cylinder Heads <i>Nitroseal, 1.77" X 1.85" Ports</i>	95185SG	1
Timing Cover Gasket			<i>Performaseal</i>	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

8 CID SB2 Small Block Chevrolet V8 Cyl, in./mm 8

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>.039" Compressed Operating Thickness, 4.200" Combustion Chamber Opening, 8.9cc Combustion Chamber Volume</i>	54198	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening</i>	54260	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.165" Combustion Chamber Opening</i>	54261	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.190" Combustion Chamber Opening</i>	54262	2
Oil Pan Set				OS32214	1

9 262 CID (4.3L) Chevrolet V8 Cyl, 3.670in./93.2mm (1975-1976) 9

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Nitroseal, .045" Compressed Operating Thickness, 3.840" Combustion Chamber Opening, 8.4cc Combustion Chamber Volume</i>	3514SG	2

9 (cont.)	262 CID (4.3L) Chevrolet V8 Cyl, 3.670in./93.2mm (1975-1976)				9 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)			Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) <i>Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	54108SCR	2
	Valve Cover Set		Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/16" Thickness</i>	VS38110H	1
		Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/32" Thickness</i>	VS38110HA	1	
		Except Buick/Dart Cylinder Heads <i>High Temperature Tuff-Cork, 5/32" Thickness</i>	VS38110HTC	1	
		Buick/Dart Cylinder Heads <i>Tuff-Cork</i>	VS38161TC	1	
		Chevrolet 18 Degree And Brodix -12 Cylinder Heads <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50188HTC	1	
		Splayed Valve General Motors <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50192HTC	1	
Manifold Set, Intake		Small Race <i>Nitroseal, 1.31" x 2.16" Ports</i>	95005SG	1	
		Stock And Small Race <i>Nitroseal, 1.23" x 1.99" Ports</i>	95070SG	1	
		Stock And Small Race <i>Composition, 1.28" x 2.09" Ports</i>	95070SP	1	
		Extra Large Race <i>Nitroseal, 1.38" x 2.38" Ports</i>	95111SG	1	
		Large Race <i>Nitroseal, 1.38" x 2.28" Ports</i>	95112SG	1	
		Medium Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95113SG	1	
		Stock, Blocked Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95128SG	1	
		Stock, Open Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95129SG	1	
		Buick/Dart Cylinder Heads <i>Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports</i>	95130SG	1	
		18 Degree Cylinder Heads, High Port <i>Composition, .030" Thickness, 1.25" x 2.15"</i>	95165SP	1	
		18 Degree Cylinder Heads, High Port <i>Composition, .045" Thickness, 1.25" x 2.15"</i>	95166SP	1	
		18 Degree Cylinder Heads, High Port <i>Composition, .060" Thick, 1.25" x 2.15"</i>	95167SP	1	
		Splayed Valve General Motors <i>Nitroseal, 1.60" x 2.00" Port</i>	95169SG	1	
		Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1	
		Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1	
		Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1	
		Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1	
		Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1	
		High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1	
		High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1	
	18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1		
	18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1		
	Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1		

General Motors Corp.

9 (cont.)	262 CID (4.3L) Chevrolet V8 Cyl, 3.670in./93.2mm (1975-1976)				9 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS (cont.)

Manifold Set, Intake (cont.)			High Port, Also Fits 867 Pontiac Head, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1
			Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1
			Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1
Ex Header Gskt			<i>Nitroseal, 1.63" Round Ports</i>	95016SG	1
			Large Race <i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
			<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1
			Stock And Small Race <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1
			Hooker Headers, Stahl Headers <i>Nitroseal, 1.94" Round Ports</i>	95096SG	1
			<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1
			Brodix, Split Ports <i>Nitroseal, 1.94" Round Ports</i>	95099SG	1
			Hooker Headers <i>Nitroseal, 2.19" Round Ports</i>	95101SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1
			Large Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1
			18 Degree Cylinder Heads <i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1
			18 Degree Adapter Plate <i>Nitroseal, 2.00" Round Ports</i>	95174SG	1
			Splayed Valve General Motors <i>Nitroseal, 1.94" Round Ports</i>	95175SG	1
	Oil Pan Set			Left Hand Dip Stick <i>Victo-Tech</i>	OS30568RLH
			Left Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568ZTC	1
			Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32126TC	1
Timing Cover Set		(Contains 3/8" Thick Front End Strips, Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required) <i>Tuff-Cork</i>	JV881TC	1	
Timing Cover Gasket			<i>Performaseal</i>	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Dist. Mounting Gasket			<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket			Plate To Block <i>Performaseal</i>	D25932VC	1
			Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket		(Aluminum Carrier With Rubber Bead)		C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

10	267 CID (4.4L) Chevrolet V8 Cyl, 3.500in./88.9mm (1979-1982)				10
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			<i>Nitroseal, .045" Compressed Operating Thickness, 3.840" Combustion Chamber Opening, 8.4cc Combustion Chamber Volume</i>	3514SG	2
			Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) <i>Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	54108SCR	2
Valve Cover Set			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/16" Thickness</i>	VS38110H	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/32" Thickness</i>	VS38110HA	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Tuff-Cork, 5/32" Thickness</i>	VS38110HTC	1
			Buick/Dart Cylinder Heads <i>Tuff-Cork</i>	VS38161TC	1

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(cont.)

267 CID (4.4L) Chevrolet V8 Cyl, 3.500in./88.9mm (1979-1982)

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(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Valve Cover Set (cont.)			Chevrolet 18 Degree And Brodix -12 Cylinder Heads <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50188HTC	1
			Splayed Valve General Motors <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50192HTC	1
Manifold Set, Intake			Small Race <i>Nitroseal, 1.31" x 2.16" Ports</i>	95005SG	1
			Stock And Small Race <i>Nitroseal, 1.28" x 2.09" Ports</i>	95070SG	1
			Stock And Small Race <i>Composition, 1.28" x 2.09" Ports</i>	95070SP	1
			Extra Large Race <i>Nitroseal, 1.38" x 2.38" Ports</i>	95111SG	1
			Large Race <i>Nitroseal, 1.38" x 2.28" Ports</i>	95112SG	1
			Medium Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95113SG	1
			Stock, Blocked Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95128SG	1
			Stock, Open Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95129SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports</i>	95130SG	1
			18 Degree Cylinder Heads, High Port <i>Composition, .030" Thickness, 1.25" x 2.15"</i>	95165SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .045" Thickness, 1.25" x 2.15"</i>	95166SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .060" Thick, 1.25" x 2.15"</i>	95167SP	1
			Splayed Valve General Motors <i>Nitroseal, 1.60" x 2.00" Port</i>	95169SG	1
			Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1
			Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1
			High Port, Also Fits 867 Pontiac Head, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1
			Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1
			Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1
Ex Header Gskt			<i>Nitroseal, 1.63" Round Ports</i>	95016SG	1
			Large Race <i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
			<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1
			Stock And Small Race <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1

General Motors Corp.

10 267 CID (4.4L) Chevrolet V8 Cyl, 3.500in./88.9mm (1979-1982) **10**
 (cont.) (cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Ex Header Gskt (cont.)			Hooker Headers, Stahl Headers <i>Nitroseal, 1.94" Round Ports</i>	95096SG	1
			<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1
			Brodix, Split Ports <i>Nitroseal, 1.94" Round Ports</i>	95099SG	1
			Hooker Headers <i>Nitroseal, 2.19" Round Ports</i>	95101SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1
			Large Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1
			18 Degree Cylinder Heads <i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1
			18 Degree Adapter Plate <i>Nitroseal, 2.00" Round Ports</i>	95174SG	1
			Splayed Valve General Motors <i>Nitroseal, 1.94" Round Ports</i>	95175SG	1
			Oil Pan Set	1980-1982	
Right Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30572TC	1			
1979		High Performance Aftermarket "Bow Tie" Blocks Using 2 Piece Rear Main Seal, And No Dipstick, (Contains Gasket With Pre-inserted Grommets)		OS32174GR	1
		Left Hand Dip Stick <i>Victo-Tech</i>		OS30568RLH	1
		Left Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>		OS30568ZTC	1
		Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>		OS32126TC	1
Timing Cover Set			(Contains 3/8" Thick Front End Strips, Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required) <i>Tuff-Cork</i>	JV881TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Dist. Mounting Gasket			<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket			Plate To Block <i>Performaseal</i>	D25932VC	1
			Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket			(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

11 283 CID (4.6L) Chevrolet V8 Cyl, 3.875in./98.4mm (1957-1967) **11**
 307 CID (5.0L) Chevrolet V8 Cyl, 3.875in./98.4mm (1968-1973)

Part **Year** **VIN** **Model/Application** **Part Number** **Qty.**

ENGINE GASKETS					
Cylinder Head Gasket			(Contoured Combustion Chamber Openings) <i>Nitroseal, .045" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	1178SG	2
			(Contoured Combustion Chamber Openings) <i>Stainless Steel, .020" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 4.1cc Combustion Chamber Volume</i>	1178SSB	2
			Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) <i>Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	54108SCR	2
Valve Cover Set			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/16" Thickness</i>	VS38110H	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/32" Thickness</i>	VS38110HA	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Tuff-Cork, 5/32" Thickness</i>	VS38110HTC	1

11 (cont.)	283 CID (4.6L) Chevrolet V8 Cyl, 3.875in./98.4mm (1957-1967)	11 (cont.)
	307 CID (5.0L) Chevrolet V8 Cyl, 3.875in./98.4mm (1968-1973)	

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Valve Cover Set (cont.)			Buick/Dart Cylinder Heads <i>Tuff-Cork</i>	VS38161TC	1
			Chevrolet 18 Degree And Brodix -12 Cylinder Heads <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50188HTC	1
			Splayed Valve General Motors <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50192HTC	1
Manifold Set, Intake			Small Race <i>Nitroseal, 1.31" x 2.16" Ports</i>	95005SG	1
			Stock And Small Race <i>Nitroseal, 1.23" x 1.99" Ports</i>	95070SG	1
			Stock And Small Race <i>Composition, 1.28" x 2.09" Ports</i>	95070SP	1
			Extra Large Race <i>Nitroseal, 1.38" x 2.38" Ports</i>	95111SG	1
			Large Race <i>Nitroseal, 1.38" x 2.28" Ports</i>	95112SG	1
			Medium Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95113SG	1
			Blocked Heat Crossover, Stock <i>Nitroseal, 1.23" x 1.99" Ports</i>	95128SG	1
			Open Heat Crossover, Stock <i>Nitroseal, 1.23" x 1.99" Ports</i>	95129SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports</i>	95130SG	1
			18 Degree Cylinder Heads, High Port <i>Composition, .030" Thickness, 1.25" x 2.15"</i>	95165SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .045" Thickness, 1.25" x 2.15"</i>	95166SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .060" Thick, 1.25" x 2.15"</i>	95167SP	1
			Splayed Valve General Motors <i>Nitroseal, 1.60" x 2.00" Port</i>	95169SG	1
			Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1
			Also Fits 867 Pontiac Head, High Port, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1
			Also Fits 867 Pontiac Head, High Port, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1
			Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1
			Also Fits 867 Pontiac Head, High Port, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1
			Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1
			Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1
	Ex Header Gskt			<i>Nitroseal, 1.63" Round Ports</i>	95016SG
			Large Race <i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
			<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1

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11 (cont.)	283 CID (4.6L) Chevrolet V8 Cyl, 3.875in./98.4mm (1957-1967) 307 CID (5.0L) Chevrolet V8 Cyl, 3.875in./98.4mm (1968-1973)	11 (cont.)
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Ex Header Gskt (cont.)			Stock And Small Race <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1
			Hooker Headers, Stahl Headers <i>Nitroseal, 1.94" Round Ports</i>	95096SG	1
			<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1
			Brodix, Split Ports <i>Nitroseal, 1.94" Round Ports</i>	95099SG	1
			Hooker Headers <i>Nitroseal, 2.19" Round Ports</i>	95101SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1
			Large Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1
			18 Degree Cylinder Heads <i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1
			18 Degree Adapter Plate <i>Nitroseal, 2.00" Round Ports</i>	95174SG	1
			Splayed Valve General Motors <i>Nitroseal, 1.94" Round Ports</i>	95175SG	1
Oil Pan Set			Left Hand Dip Stick, (Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568XTC	1
			Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32126TC	1
Timing Cover Set			(Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	JV779TC	1
Timing Cover Gasket	1959-1973		(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
			<i>Performaseal</i>	T27781VC	1
Dist. Mounting Gasket			<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket			Plate To Block <i>Performaseal</i>	D25932VC	1
			Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket			(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

12	302 CID (5.0L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969) 302 CID (5.0L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1967) 327 CID (5.4L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969) 327 CID (5.4L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1962-1967)	12
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Solicor, .044" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	1178SCR	2
			(Contoured Combustion Chamber Openings) <i>Nitroseal, .045" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	1178SG	2
			(Contoured Combustion Chamber Openings) <i>Stainless Steel, .020" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 4.1cc Combustion Chamber Volume</i>	1178SSB	2
			(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Nitroseal, .045" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.190" Combustion Chamber Opening</i>	3432SG	2
			(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Stainless Steel, .040" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume</i>	3512	2

12 <small>(cont.)</small>	302 CID (5.0L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969) 302 CID (5.0L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1967) 327 CID (5.4L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969) 327 CID (5.4L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1962-1967)	12 <small>(cont.)</small>
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS (cont.)

Cylinder Head Gasket (cont.)			<i>Nitroseal, .026" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 5.4cc Combustion Chamber Volume</i>	5746	2
			Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) <i>Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>	54108SCR	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.065" Combustion Chamber Opening</i>	54256	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening</i>	54257	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.165" Combustion Chamber Opening</i>	54258	2
			<i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening</i>	54259	2
Valve Cover Set			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/16" Thickness</i>	VS38110H	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/32" Thickness</i>	VS38110HA	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Tuff-Cork, 5/32" Thickness</i>	VS38110HTC	1
			Buick/Dart Cylinder Heads <i>Tuff-Cork</i>	VS38161TC	1
			Chevrolet 18 Degree And Brodix -12 Cylinder Heads <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50188HTC	1
			Splayed Valve General Motors <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50192HTC	1
Manifold Set, Intake			Small Race <i>Nitroseal, 1.31" x 2.16" Ports</i>	95005SG	1
			Stock And Small Race <i>Nitroseal, 1.23" x 1.99" Ports</i>	95070SG	1
			Stock And Small Race <i>Composition, 1.28" x 2.09" Ports</i>	95070SP	1
			Extra Large Race <i>Nitroseal, 1.38" x 2.38" Ports</i>	95111SG	1
			Large Race <i>Nitroseal, 1.38" x 2.28" Ports</i>	95112SG	1
			Medium Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95113SG	1
			Blocked Heat Crossover, Stock <i>Nitroseal, 1.23" x 1.99" Ports</i>	95128SG	1
			Open Heat Crossover, Stock <i>Nitroseal, 1.23" x 1.99" Ports</i>	95129SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports</i>	95130SG	1
			18 Degree Cylinder Heads, High Port <i>Composition, .030" Thickness, 1.25" x 2.15"</i>	95165SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .045" Thickness, 1.25" x 2.15"</i>	95166SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .060" Thick, 1.25" x 2.15"</i>	95167SP	1
			Splayed Valve General Motors <i>Nitroseal, 1.60" x 2.00" Port</i>	95169SG	1
			Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1

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12 (cont.)	302 CID (5.0L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969)	12 (cont.)
	302 CID (5.0L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1967)	
	327 CID (5.4L) Large Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1968-1969)	
	327 CID (5.4L) Small Journal Chevrolet V8 Cyl, 4.000in./101.6mm (1962-1967)	

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS (cont.)

Manifold Set, Intake (cont.)			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1
			Also Fits 867 Pontiac Head, High Port, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1
			Also Fits 867 Pontiac Head, High Port, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1
			Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1
			Also Fits 867 Pontiac Head, High Port, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1
			Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1
			Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1
Ex Header Gskt			<i>Nitroseal, 1.63" Round Ports</i>	95016SG	1
		Large Race	<i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
			<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1
		Stock And Small Race	<i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1
		Hooker Headers, Stahl Headers	<i>Nitroseal, 1.94" Round Ports</i>	95096SG	1
			<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1
		Brodix, Split Ports	<i>Nitroseal, 1.94" Round Ports</i>	95099SG	1
		Hooker Headers	<i>Nitroseal, 2.19" Round Ports</i>	95101SG	1
		Buick/Dart Cylinder Heads	<i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1
		Large Race	<i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1
		18 Degree Cylinder Heads	<i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1
		18 Degree Adapter Plate	<i>Nitroseal, 2.00" Round Ports</i>	95174SG	1
		Splayed Valve General Motors	<i>Nitroseal, 1.94" Round Ports</i>	95175SG	1
Oil Pan Set			Left Hand Dip Stick, (Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568XTC	1
			Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32126TC	1
Timing Cover Set		(Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	JV779TC	1	
Timing Cover Gasket			<i>Performaseal</i>	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Dist. Mounting Gasket			<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket		Plate To Block	<i>Performaseal</i>	D25932VC	1
		Pump To Plate	<i>Performaseal</i>	D27094VC	1
Water Outlet Gasket		(Aluminum Carrier With Rubber Bead)		C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

13 305 CID (5.0L) Chevrolet V8 Cyl, 3.736in./95mm (1976-2001) 13

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Full Set	1976-1985		(Contains Nitro Seal Head Gasket)	FS3514SG	1
Cylinder Head Gasket			Nitro Seal, .045" Compressed Operating Thickness, 3.840" Combustion Chamber Opening, 8.4cc Combustion Chamber Volume	3514SG	2
			Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume	54108SCR	2
Valve Cover Set			Buick/Dart Cylinder Heads Tuff-Cork	VS38161TC	1
			Chevrolet 18 Degree And Brodix -12 Cylinder Heads High Temperature Tuff-Cork, 5/16" Thickness	VS50188HTC	1
			Splayed Valve General Motors High Temperature Tuff-Cork, 5/16" Thickness	VS50192HTC	1
			Except Buick/Dart Cylinder Heads High Temperature Cork Rubber, 5/16" Thickness	VS38110H	1
			Except Buick/Dart Cylinder Heads High Temperature Cork Rubber, 5/32" Thickness	VS38110HA	1
			Except Buick/Dart Cylinder Heads High Temperature Tuff-Cork, 5/32" Thickness	VS38110HTC	1
Manifold Set, Intake			Small Race Nitro Seal, 1.31" x 2.16" Ports	95005SG	1
			Stock And Small Race Nitro Seal, 1.28" x 2.09" Ports	95070SG	1
			Stock And Small Race Composition, 1.28" x 2.09" Ports	95070SP	1
			Extra Large Race Nitro Seal, 1.38" x 2.38" Ports	95111SG	1
			Large Race Nitro Seal, 1.38" x 2.28" Ports	95112SG	1
			Medium Race Nitro Seal, 1.34" X 2.21" Ports	95113SG	1
			Stock, Blocked Heat Crossover Nitro Seal, 1.23" x 1.99" Ports	95128SG	1
			Stock, Open Heat Crossover Nitro Seal, 1.23" x 1.99" Ports	95129SG	1
			Buick/Dart Cylinder Heads Nitro Seal, 1.38" x 1.85" To 1.66" x 3.03" Ports	95130SG	1
			18 Degree Cylinder Heads, High Port Composition, .030" Thickness, 1.25" x 2.15"	95165SP	1
			18 Degree Cylinder Heads, High Port Composition, .045" Thickness, 1.25" x 2.15"	95166SP	1
			18 Degree Cylinder Heads, High Port Composition, .060" Thick, 1.25" x 2.15"	95167SP	1
			Splayed Valve General Motors Nitro Seal, 1.60" x 2.00" Port	95169SG	1
			Splayed Valve General Motors Composition, 1.60" x 2.00" Port	95169SP	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Nitro Seal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick	95189SG	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick	95189SP	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Nitro Seal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick	95190SG	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick	95190SP	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Nitro Seal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick	95191SG	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick	95191SP	1
		18 Degree Cylinder Heads, High Port Composition, .090" Thickness, 1.25" x 2.15"	95192SP	1	

HIGH PERFORMANCE/RACE

General Motors Corp.

13 305 CID (5.0L) Chevrolet V8 Cyl, 3.736in./95mm (1976-2001) **13**
(cont.) (cont.)

Part Year VIN Model/Application Part Number Qty.

ENGINE GASKETS (cont.)

Manifold Set, Intake (cont.)		18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1
		Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1
		High Port, Also Fits 867 Pontiac Head, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1
		Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1
		Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1
Ex Header Gskt		<i>Nitroseal, 1.63" Round Ports</i>	95016SG	1
		Large Race <i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
		<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1
		Stock And Small Race <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1
		Hooker Headers, Stahl Headers <i>Nitroseal, 1.94" Round Ports</i>	95096SG	1
		<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1
		Brodix, Split Ports <i>Nitroseal, 1.94" Round Ports</i>	95099SG	1
		Hooker Headers <i>Nitroseal, 2.19" Round Ports</i>	95101SG	1
		Buick/Dart Cylinder Heads <i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1
		Large Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1
		18 Degree Cylinder Heads <i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1
		18 Degree Adapter Plate <i>Nitroseal, 2.00" Round Ports</i>	95174SG	1
		Splayed Valve General Motors <i>Nitroseal, 1.94" Round Ports</i>	95175SG	1
Oil Pan Set	1986-2001	(Original Equipment Type) <i>Victo-Tech</i>	OS32496B	1
		High Performance Aftermarket "Bow Tie" Blocks Using 2 Piece Rear Main Seal, And No Dipstick, (Contains Gasket With Pre-inserted Grommets)	OS32174GR	1
	1980-1985	Right Hand Dip Stick <i>Victo-Tech</i>	OS30568RRH	1
		Right Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30572TC	1
	1976-1979	Left Hand Dip Stick <i>Victo-Tech</i>	OS30568RLH	1
		Left Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568ZTC	1
	Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32126TC	1	
Timing Cover Set	1976-1986	(Contains 3/8" Thick Front End Strips, Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required) <i>Tuff-Cork</i>	JV881TC	1
Timing Cover Gasket	1976-1995	<i>Performaseal</i>	T27781VC	1
	1976-1985	(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Dist. Mounting Gasket	1976-1992	<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket	1976-1988	Plate To Block <i>Performaseal</i>	D25932VC	1
		Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket	1976-1988	(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket		<i>Performaseal</i>	K25935VC	2

14 326 CID (5.3L) Pontiac V8 Cyl, 3.719in./94.5mm (1963-1967) **14**
389 CID (6.4L) Pontiac V8 Cyl, 4.063in./103.2mm (1959-1966)

Part Year VIN Model/Application Part Number Qty.

ENGINE GASKETS

Manifold Set, Intake	1965-1967	<i>Nitroseal, 1.18" x 2.20" Ports</i>	95157SG	1
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14	326 CID (5.3L) Pontiac V8 Cyl, 3.719in./94.5mm (1963-1967)				14
(cont.)	389 CID (6.4L) Pontiac V8 Cyl, 4.063in./103.2mm (1959-1966)				(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake (cont.)	1965-1967		Composition, 1.18" x 2.20" Ports	95157SP	1
Ex Header Gskt			(Split Center Ports) Nitroseat	95038SG	1
			(Open Center Ports) Nitroseat	95039SG	1
Timing Cover Gasket	1961-1967		Performaseal	T27806VC	1
Water Pump Gasket	1965-1967		Late Design Performaseal	K27818VC	1
	1961-1965		Early Design Performaseal	K27540VC	1

15	346 CID (5.7L) Generation III Chevrolet V8 Cyl, 3.898in./99mm (1997-2003)				15
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 4.130" Combustion Chamber Opening	54263	2
			Multi-Layered Steel, .054" Compressed Operating Thickness, 4.160" Combustion Chamber Opening	54264	2
			Multi-Layered Steel, .054" Compressed Operating Thickness, 4.190" Combustion Chamber Opening	54265	2

16	350 CID (5.7L) Oldsmobile V8 Cyl, 4.057in./103mm (1968-1980)				16
	400 CID (6.6L) Oldsmobile V8 Cyl, 3.875in./98.4mm (1968-1969)				
	400 CID (6.6L) Oldsmobile V8 Cyl, 4.000in./101.6mm (1965-1967)				
	425 CID (7.0L) Oldsmobile V8 Cyl, 4.125in./104.8mm (1965-1967)				
	455 CID (7.5L) Oldsmobile V8 Cyl, 4.125in./104.8mm (1968-1976)				

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Valve Cover Set			High Temperature Cork Rubber	VS38305H	1
			Tuff-Cork	VS38305TC	1
Manifold Set, Intake	1965-1972		Nitroseat	95014SG	1
Ex Header Gskt	1965-1972		Nitroseat	95028SG	1
Timing Cover Gasket			Performaseal	T27823VC	1
Water Pump Gasket			Air Conditioning, Heavy Duty Cooling Performaseal	K27156VC	1
			Except Air Conditioning, Except Heavy Duty Cooling Performaseal	K27821VC	1

17	350 CID (5.7L) Pontiac V8 Cyl, 3.875in./98.4mm (1968-1977)				17
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake			Nitroseat, 1.18" x 2.20" Ports	95157SG	1
			Composition, 1.18" x 2.20" Ports	95157SP	1
Ex Header Gskt			(Split Center Ports) Nitroseat	95038SG	1
			(Open Center Ports) Nitroseat	95039SG	1
Timing Cover Gasket			Performaseal	T27812VC	1
Water Pump Gasket	1969-1977		Performaseal	K27149VC	2
	1968		Performaseal	K27818VC	1

18	350 CID (5.7L) Generation I Chevrolet V8 Cyl, 4.000in./101.6mm (1967-2001)				18
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Full Set	1967-1985		(Contains Nitroseat Head Gasket)	FS1178SG	1
Cylinder Head Gasket			(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) Solicor, .044" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume	1178SCR	2

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18 350 CID (5.7L) Generation I Chevrolet V8 Cyl, 4.000in./101.6mm (1967-2001) **18**
 (cont.) (cont.)

Part Year VIN Model/Application Part Number Qty.

ENGINE GASKETS (cont.)

Cylinder Head Gasket (cont.)		(Contoured Combustion Chamber Openings) Nitroseal, .045" Compressed Operating Thickness, 4.160" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume	1178SG	2
		(Contoured Combustion Chamber Openings) Stainless Steel, .020" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 4.1cc Combustion Chamber Volume	1178SSB	2
		(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) Nitroseal, .045" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.190" Combustion Chamber Opening	3432SG	2
		(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) Stainless Steel, .040" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume	3512	2
		Nitroseal, .026" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 5.4cc Combustion Chamber Volume	5746	2
		Aluminum Cylinder Heads, (Contoured Combustion Chamber Openings) Solitor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume	54108SCR	2
		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.065" Combustion Chamber Opening	54256	2
		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening	54257	2
		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.165" Combustion Chamber Opening	54258	2
		Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening	54259	2
Valve Cover Set		Buick/Dart Cylinder Heads Tuff-Cork	VS38161TC	1
		Chevrolet 18 Degree And Brodix -12 Cylinder Heads High Temperature Tuff-Cork, 5/16" Thickness	VS50188HTC	1
		Splayed Valve General Motors High Temperature Tuff-Cork, 5/16" Thickness	VS50192HTC	1
		Except Buick/Dart Cylinder Heads High Temperature Cork Rubber, 5/16" Thickness	VS38110H	1
		Except Buick/Dart Cylinder Heads High Temperature Cork Rubber, 5/32" Thickness	VS38110HA	1
		Except Buick/Dart Cylinder Heads High Temperature Tuff-Cork, 5/32" Thickness	VS38110HTC	1
Manifold Set, Intake		Small Race Nitroseal, 1.31" x 2.16" Ports	95005SG	1
		Stock And Small Race Nitroseal, 1.28" x 2.09" Ports	95070SG	1
		Stock And Small Race Composition, 1.28" x 2.09" Ports	95070SP	1
		Extra Large Race Nitroseal, 1.38" x 2.38" Ports	95111SG	1
		Large Race Nitroseal, 1.38" x 2.28" Ports	95112SG	1
		Medium Race Nitroseal, 1.34" X 2.21" Ports	95113SG	1
		Stock, Blocked Heat Crossover Nitroseal, 1.23" x 1.99" Ports	95128SG	1
		Stock, Open Heat Crossover Nitroseal, 1.23" x 1.99" Ports	95129SG	1
		Buick/Dart Cylinder Heads Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports	95130SG	1
		18 Degree Cylinder Heads, High Port Composition, .030" Thickness, 1.25" x 2.15"	95165SP	1
		18 Degree Cylinder Heads, High Port Composition, .045" Thickness, 1.25" x 2.15"	95166SP	1
		18 Degree Cylinder Heads, High Port Composition, .060" Thick, 1.25" x 2.15"	95167SP	1
		Splayed Valve General Motors Nitroseal, 1.60" x 2.00" Port	95169SG	1

18
(cont.)

350 CID (5.7L) Generation I Chevrolet V8 Cyl, 4.000in./101.6mm (1967-2001)

18
(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.	
ENGINE GASKETS (cont.)						
Manifold Set, Intake (cont.)			Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1	
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1	
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1	
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1	
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1	
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1	
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1	
			18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1	
			18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1	
			Small Coolant Ports, (Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick</i>	95195SP	1	
			High Port, Also Fits 867 Pontiac Head, (Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick</i>	95196SP	1	
			Buick/Dart Cylinder Heads <i>Composition, .060" Thick, 1.38" x 2.125" Ports</i>	95199SP	1	
			Buick/Dart Cylinder Heads <i>Composition, .120" Thick, 1.38" x 2.125" Ports</i>	95200SP	1	
	Ex Header Gskt			<i>Nitroseal, 1.63" Round Ports</i>	95016SG	1
				Large Race <i>Nitroseal, 1.55" x 1.63" Rectangular Port</i>	95065SG	1
			<i>Nitroseal, 1.37" x 1.40" Rectangular Ports</i>	95090SG	1	
			Stock And Small Race <i>Nitroseal, 1.50" X 1.50" Square Ports</i>	95094SG	1	
			Hooker Headers, Stahl Headers <i>Nitroseal, 1.94" Round Ports</i>	95096SG	1	
			<i>Nitroseal, 1.55" x 1.63" D Shape Ports</i>	95098SG	1	
			Brodix, Split Ports <i>Nitroseal, 1.94" Round Ports</i>	95099SG	1	
			Hooker Headers <i>Nitroseal, 2.19" Round Ports</i>	95101SG	1	
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.45" x 1.60" Rectangular Ports</i>	95131SG	1	
			Large Race <i>Nitroseal, 1.55" X 1.55" Square Ports</i>	95172SG	1	
			18 Degree Cylinder Heads <i>Nitroseal, 1.60" x 1.74" Rectangular Ports</i>	95173SG	1	
			18 Degree Adapter Plate <i>Nitroseal, 2.00" Round Ports</i>	95174SG	1	
			Splayed Valve General Motors <i>Nitroseal, 1.94" Round Ports</i>	95175SG	1	
Oil Pan Set	1986-2001		(Original Equipment Type) <i>Victo-Tech</i>	OS32496B	1	
			High Performance Aftermarket "Bow Tie" Blocks Using 2 Piece Rear Main Seal, And No Dipstick, (Contains Gasket With Pre-inserted Grommets)	OS32174GR	1	
	1980-1985		Right Hand Dip Stick <i>Victo-Tech</i>	OS30568RRH	1	
			Right Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30572TC	1	
	1975-1979		Left Hand Dip Stick <i>Victo-Tech</i>	OS30568RLH	1	
			Left Hand Dip Stick, (Contains 3/8" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568ZTC	1	

HIGH PERFORMANCE/RACE

General Motors Corp.

18	350 CID (5.7L) Generation I Chevrolet V8 Cyl, 4.000in./101.6mm (1967-2001)	18
(cont.)		(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Oil Pan Set (cont.)	1967-1979		Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32126TC	1
	1967-1974		Left Hand Dip Stick, (Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	OS30568XTC	1
Timing Cover Set	1975-1986		(Contains 3/8" Thick Front End Strips, Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required) <i>Tuff-Cork</i>	JV881TC	1
	1967-1974		(Contains 1/4" Thick Front End Strips) <i>Tuff-Cork</i>	JV779TC	1
Timing Cover Gasket	1967-1995		<i>Performaseal</i>	T27781VC	1
	1967-1985		(Full Circle Design (Quick Change Timing Covers And Gear Drive)) <i>Performaseal</i>	T31488VC	1
Dist. Mounting Gasket	1967-1992		<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket	1967-1988		Plate To Block <i>Performaseal</i>	D25932VC	1
			Pump To Plate <i>Performaseal</i>	D27094VC	1
Water Outlet Gasket	1967-1988		(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K25935VC	2

19	350 CID (5.7L) Generation II Chevrolet V8 Cyl, 4.000in./101.6mm (1992-1997)	19
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Except LT4 <i>Nitroseal, .026" Compressed Operating Thickness, 4.100" Combustion Chamber Opening, 5.4cc Combustion Chamber Volume</i>	5898	2
			LT4 Engine <i>Nitroseal, .046" Compressed Operating Thickness, 10.4cc Combustion Chamber Volume, 4.120" Combustion Chamber Opening</i>	5930	2
Oil Pan Set			(Original Equipment Type) <i>Victo-Tech</i>	OS32496B	1

20	356 CID (5.8L) Batten Oldsmobile V8 Cyl, 4.057in./103mm (1978-1985)	20
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Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Solicor, .047" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.130" Combustion Chamber Opening</i>	3685SCR	2
			.010" Thicker And .030" Overbore Cyliner Head Gasket <i>Nitroseal, .057" Compressed Operating Thickness, 11.8cc Combustion Chamber Volume, 4.185" Combustion Chamber Opening</i>	3736	2
Valve Cover Set			<i>High Temperature Cork Rubber</i>	VS38305H	1
			<i>Tuff-Cork</i>	VS38305TC	1
Manifold Set, Intake			<i>Nitroseal, 1.37" x 2.23" Ports</i>	95120SG	1
Ex Header Gskt			<i>Nitroseal, 2.27" Round Ports</i>	95121SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30534TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27823VC	1
Fuel Pump Gasket			<i>Tuff-Cork</i>	D26606TC	1
Water Pump Mount Gasket			<i>Performaseal</i>	K27156VC	1

21	396 CID (6.6L) Chevrolet V8 Cyl, 4.094in./104mm (1965-1970) 402 CID (6.6L) Chevrolet V8 Cyl, 4.125in./104.8mm (1970-1972) 427 CID (7.0L) Chevrolet V8 Cyl, 4.250in./108mm (1966-1990)	21
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<i>Part</i>	<i>Year</i>	<i>VIN</i>	<i>Model/Application</i>	<i>Part Number</i>	<i>Qty.</i>
ENGINE GASKETS					
Cylinder Head Gasket			(Has Contoured Combustion Chamber Flanges For Open Chamber Head) <i>Nitroseal, .045" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.520" Combustion Chamber Opening</i>	3884SG	2
			Mark V Engine, (Stainless Steel Core, Stainless Steel Flanges) <i>Nitroseal, .042" Compressed Operating Thickness, 11.0cc Combustion Chamber Volume, 4.578" Combustion Chamber Opening</i>	4886	2
			Extra Large Bore Engines But Not Recommended For 4.625" Or Larger Bore <i>Solicor, .042" Compressed Operating Thickness, 11.2cc Combustion Chamber Volume, 4.630" Combustion Chamber Opening</i>	5946SC	2
			<i>Solicor, .042" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.370" Combustion Chamber Opening</i>	5950SC	2
			Extra Large Bore Engines But Not Recommended For 4.625" Or Larger Bore, Mark V Engine <i>Solicor, .042" Compressed Operating Thickness, 11.2cc Combustion Chamber Volume, 4.630" Combustion Chamber Opening</i>	54228SC	2
			(Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.375" Combustion Chamber Opening</i>	54266	2
			(Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.540" Combustion Chamber Opening</i>	54267	2
			(Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.630" Combustion Chamber Opening</i>	54268	2
Valve Cover Set			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>High Temperature Cork Rubber</i>	VS38420H	1
			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Tuff-Cork</i>	VS38420TC	1
			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Victo-Tech</i>	VS50169	1
			Super Duty Pontiac/Brodix Head/Dart Big Chief <i>High Temperature Tuff-Cork</i>	VS50191HTC	1
Manifold Set, Intake			Blocked Heat Crossover, Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Nitroseal, 1.84" x 2.05" Oval Ports</i>	95007SG	1
			Blocked Heat Crossover, Except Super Duty Pontiac/Dart Big Chief <i>Nitroseal, 1.80" x 2.52" Rectangular Ports</i>	95008SG	1
			Except Super Duty Pontiac/Brodix Head/Dart Big Chief, Open Heat Crossover <i>Nitroseal, 1.84" x 2.05" Oval Ports</i>	95132SG	1
			Super Duty Pontiac/Brodix Head, (Trim To Fit) <i>Nitroseal, 1.90" x 2.70" Ports</i>	95161SG	1
			Super Duty Pontiac/Brodix Head, (Trim To Fit) <i>Composition, 1.90" x 2.70" Ports</i>	95161SP	1
			Except Super Duty Pontiac/Dart Big Chief, (Does Not Have Top Bolt Hole Between Siamesed Intake Ports, Trim To Fit) <i>Nitroseal, 1.64" x 2.36" Ports</i>	95162SG	1
			Except Super Duty Pontiac/Dart Big Chief, (Does Not Have Top Bolt Hole Between Siamesed Intake Ports, Trim To Fit) <i>Composition, 1.64" x 2.36" Ports</i>	95162SP	1
			Except Super Duty Pontiac/Dart Big Chief, Open Heat Crossover <i>Nitroseal, 1.80" x 2.52" Rectangular Ports</i>	95163SG	1
			Except Super Duty Pontiac/Dart Big Chief, Open Heat Crossover <i>Composition, 1.80" x 2.52" Rectangular Ports</i>	95163SP	1

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21 <small>(cont.)</small>	396 CID (6.6L) Chevrolet V8 Cyl, 4.094in./104mm (1965-1970) 402 CID (6.6L) Chevrolet V8 Cyl, 4.125in./104.8mm (1970-1972) 427 CID (7.0L) Chevrolet V8 Cyl, 4.250in./108mm (1966-1990)	21 <small>(cont.)</small>
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS (cont.)

Manifold Set, Intake <small>(cont.)</small>		(No Bolt Holes Or Ports (Universal Trim To Fit))	<i>Composition</i>	95168SP	1
		Dart "Big Chief"	<i>Nitroseal, 1.86" x 2.46" Ports</i>	95170SG	1
		Dart "Big Chief"	<i>Composition, 1.86" x 2.46" Ports</i>	95170SP	1
Ex Header Gskt		Stock Aluminum Heads	<i>Nitroseal, 1.87" Round Ports</i>	95020SG	1
			<i>Nitroseal, 1.82" x 1.88" Stock Ports</i>	95021SG	1
			<i>Nitroseal, 2.12" x 2.12" Square Ports</i>	95022SG	1
			<i>Nitroseal, 2.13" Round Ports</i>	95100SG	1
Oil Pan Set			<i>Tuff-Cork</i>	OS30931XTC	1
		(Special Construction Side Rails Trimmed For Rod Clearance)	<i>Tuff-Cork</i>	OS32123TC	1
Timing Cover Set			<i>Tuff-Cork</i>	JV866TC	1
Timing Cover Gasket			<i>Performaseal</i>	T27119VC	1
Dist. Mounting Gasket			<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket			<i>Performaseal</i>	D27094VC	1
Water Outlet Gasket		(Aluminum Carrier With Rubber Bead)		C21331	1
Water Pump Mount Gasket			<i>Performaseal</i>	K26632VC	2

22	400 CID (6.6L) Chevrolet V8 Cyl, 4.125in./104.8mm (1970-1980)	22
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket		(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Solicor, .044" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>		1178SCR	2
		(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Nitroseal, .045" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.190" Combustion Chamber Opening</i>		3432SG	2
		(Cylindrical Combustion Chamber Openings, Gasket Has Steam Holes Required For Street Operation) <i>Stainless Steel, .040" Compressed Operating Thickness, 4.190" Combustion Chamber Opening, 8.8cc Combustion Chamber Volume</i>		3512	1
		(Gasket Does Not Have Steam Holes Required For Street Operation) <i>Solicor, .042" Compressed Operating Thickness, 4.220" Combustion Chamber Opening, 9.3cc Combustion Chamber Volume</i>		5944SC	2
		(Gasket Has Steam Holes Required For Street Operation) <i>Solicor, .042" Compressed Operating Thickness, 4.220" Combustion Chamber Opening, 9.3cc Combustion Chamber Volume</i>		5945SC	2
		Aluminum Cylinder Heads, 4.155" Maximum Bore With Minimal Chamfer, (Contoured Combustion Chamber Openings, Gasket Does Not Have Steam Holes Required For Street Operation) <i>Solicor, .044" Compressed Operating Thickness, 4.166" Combustion Chamber Opening, 9.8cc Combustion Chamber Volume</i>		54108SCR	2
		(Gasket Has Steam Holes Required For Street Operation) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.065" Combustion Chamber Opening</i>		54256	2
		(Gasket Has Steam Holes Required For Street Operation) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.125" Combustion Chamber Opening</i>		54257	2

22
(cont.)

400 CID (6.6L) Chevrolet V8 Cyl, 4.125in./104.8mm (1970-1980)

22
(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)			(Gasket Has Steam Holes Required For Street Operation) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.165" Combustion Chamber Opening</i>	54258	2
			(Gasket Has Steam Holes Required For Street Operation) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.200" Combustion Chamber Opening</i>	54259	2
Valve Cover Set			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/16" Thickness</i>	VS38110H	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Cork Rubber, 5/32" Thickness</i>	VS38110HA	1
			Except Buick/Dart Cylinder Heads <i>High Temperature Tuff-Cork, 5/32" Thickness</i>	VS38110HTC	1
			Buick/Dart Cylinder Heads <i>Tuff-Cork</i>	VS38161TC	1
			Chevrolet 18 Degree And Brodix -12 Cylinder Heads <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50188HTC	1
			Splayed Valve General Motors <i>High Temperature Tuff-Cork, 5/16" Thickness</i>	VS50192HTC	1
Manifold Set, Intake			Small Race <i>Nitroseal, 1.31" x 2.16" Ports</i>	95005SG	1
			Stock And Small Race <i>Nitroseal, 1.23" x 1.99" Ports</i>	95070SG	1
			Stock And Small Race <i>Composition, 1.28" x 2.09" Ports</i>	95070SP	1
			Extra Large Race <i>Nitroseal, 1.38" x 2.38" Ports</i>	95111SG	1
			Large Race <i>Nitroseal, 1.38" x 2.28" Ports</i>	95112SG	1
			Medium Race <i>Nitroseal, 1.34" X 2.21" Ports</i>	95113SG	1
			Stock, Blocked Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95128SG	1
			Stock, Open Heat Crossover <i>Nitroseal, 1.23" x 1.99" Ports</i>	95129SG	1
			Buick/Dart Cylinder Heads <i>Nitroseal, 1.38" x 1.85" To 1.66" x 3.03" Ports</i>	95130SG	1
			18 Degree Cylinder Heads, High Port <i>Composition, .030" Thickness, 1.25" x 2.15"</i>	95165SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .045" Thickness, 1.25" x 2.15"</i>	95166SP	1
			18 Degree Cylinder Heads, High Port <i>Composition, .060" Thick, 1.25" x 2.15"</i>	95167SP	1
			Splayed Valve General Motors <i>Nitroseal, 1.60" x 2.00" Port</i>	95169SG	1
			Splayed Valve General Motors <i>Composition, 1.60" x 2.00" Port</i>	95169SP	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SG	1
			Large Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95189SP	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SG	1
			Small Coolant Ports, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/16" Thick</i>	95190SP	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Nitroseal, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SG	1
			High Port, Also Fits 867 Pontiac Head, (Gaskets Cutout For Brodix Water Fitting, Trim To Fit) <i>Composition, 1.31" x 2.02" Rectangular Ports, 1/16" Thick</i>	95191SP	1
		18 Degree Cylinder Heads, High Port <i>Composition, .090" Thickness, 1.25" x 2.15"</i>	95192SP	1	
		18 Degree Cylinder Heads, High Port <i>Composition, .120" Thick, 1.25" x 2.15"</i>	95193SP	1	

HIGH PERFORMANCE/RACE

General Motors Corp.

22 400 CID (6.6L) Chevrolet V8 Cyl, 4.125in./104.8mm (1970-1980) **22**
(cont.) (cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake (cont.)			Small Coolant Ports, (Trim To Fit) Composition, 1.25" x 1.90" To 1.40" x 2.30" Ports, 1/8" Thick	95195SP	1
			High Port, Also Fits 867 Pontiac Head, (Trim To Fit) Composition, 1.31" x 2.02" Rectangular Ports, 1/8" Thick	95196SP	1
			Buick/Dart Cylinder Heads Composition, .060" Thick, 1.38" x 2.125" Ports	95199SP	1
			Buick/Dart Cylinder Heads Composition, .120" Thick, 1.38" x 2.125" Ports	95200SP	1
Ex Header Gskt			Nitroseal, 1.63" Round Ports	95016SG	1
			Large Race Nitroseal, 1.55" x 1.63" Rectangular Port	95065SG	1
			Nitroseal, 1.37" x 1.40" Rectangular Ports	95090SG	1
			Stock And Small Race Nitroseal, 1.50" X 1.50" Square Ports	95094SG	1
			Hooker Headers, Stahl Headers Nitroseal, 1.94" Round Ports	95096SG	1
			Nitroseal, 1.55" x 1.63" D Shape Ports	95098SG	1
			Brodix, Split Ports Nitroseal, 1.94" Round Ports	95099SG	1
			Hooker Headers Nitroseal, 2.19" Round Ports	95101SG	1
			Buick/Dart Cylinder Heads Nitroseal, 1.45" x 1.60" Rectangular Ports	95131SG	1
			Large Race Nitroseal, 1.55" X 1.55" Square Ports	95172SG	1
			18 Degree Cylinder Heads Nitroseal, 1.60" x 1.74" Rectangular Ports	95173SG	1
			18 Degree Adapter Plate Nitroseal, 2.00" Round Ports	95174SG	1
			Splayed Valve General Motors Nitroseal, 1.94" Round Ports	95175SG	1
	Oil Pan Set	1975-1980		Left Hand Dip Stick Victo-Tech	OS30568RLH
			Left Hand Dip Stick, (Contains 3/8" Thick Front End Strips) Tuff-Cork	OS30568ZTC	1
			Left Hand Dip Stick, (Contains Both 1/4" And 3/8" Thick Front End Strips, Special Construction Side Rails Trimmed For Rod Clearance) Tuff-Cork	OS32126TC	1
1970-1974			Left Hand Dip Stick, (Contains 1/4" Thick Front End Strips) Tuff-Cork	OS30568XTC	1
Timing Cover Set	1975-1980		(Contains 3/8" Thick Front End Strips, Contains Extended Case Lip Relocator Timing Cover Seal, Repair Sleeve Not Required) Tuff-Cork	JV881TC	1
	1970-1974		(Contains 1/4" Thick Front End Strips) Tuff-Cork	JV779TC	1
Timing Cover Gasket			Performaseal	T27781VC	1
			(Full Circle Design (Quick Change Timing Covers And Gear Drive)) Performaseal	T31488VC	1
Dist. Mounting Gasket			Performaseal	B25934VC	1
Fuel Pump Gasket			Plate To Block Performaseal	D25932VC	1
			Pump To Plate Performaseal	D27094VC	1
Water Outlet Gasket			(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket			Performaseal	K25935VC	2

23 400 CID (6.6L) Pontiac V8 Cyl, 4.120in./104.6mm (1967-1979) **23**

Part Year VIN Model/Application Part Number Qty.

ENGINE GASKETS					
Manifold Set, Intake			Nitroseal, 1.18" x 2.20" Ports	95157SG	1
			Composition, 1.18" x 2.20" Ports	95157SP	1
Ex Header Gskt	1967-1979		Except Ram Air, Except Ram Air IV, Except Ram Air V, (Split Center Ports) Nitroseal	95038SG	1
			Except Ram Air, Except Ram Air IV, Except Ram Air V, (Open Center Ports) Nitroseal	95039SG	1
	1968-1969		Ram Air Engine, Ram Air IV Nitroseal	95182SG	1
Timing Cover Gasket	1975-1979		Performaseal	T27812VC	1

23 400 CID (6.6L) Pontiac V8 Cyl, 4.120in./104.6mm (1967-1979) **23**
(cont.) (cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Timing Cover Gasket (cont.)	1967-1974			Performaseal T27806VC	1
Water Pump Gasket	1969-1979			Performaseal K27149VC	2
	1967-1968			Performaseal K27818VC	1

24 421 CID (6.9L) Pontiac V8 Cyl, 4.094in./104mm (1963-1966) **24**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake	1965-1966		Nitroseal, 1.18" x 2.20" Ports	95157SG	1
			Composition, 1.18" x 2.20" Ports	95157SP	1
Ex Header Gskt			(Split Center Ports) Nitroseal	95038SG	1
			(Open Center Ports) Nitroseal	95039SG	1
Timing Cover Gasket			Performaseal	T27806VC	1

25 428 CID (7.0L) Pontiac V8 Cyl, 4.120in./104.6mm (1967-1969) **25**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake			Nitroseal, 1.18" x 2.20" Ports	95157SG	1
			Composition, 1.18" x 2.20" Ports	95157SP	1
Ex Header Gskt			(Split Center Ports) Nitroseal	95038SG	1
			(Open Center Ports) Nitroseal	95039SG	1
Timing Cover Gasket			Performaseal	T27806VC	1
Water Pump Gasket	1969		Performaseal	K27149VC	2
	1967-1968		Performaseal	K27818VC	1

26 454 CID (7.4L) Chevrolet V8 Cyl, 4.250in./108mm (1970-1998) **26**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Mark IV Engine, (Has Contoured Combustion Chamber Flanges For Open Chamber Head) Nitroseal, .045" Compressed Operating Thickness, 11.5cc Combustion Chamber Volume, 4.520" Combustion Chamber Opening	3884SG	2
			Mark V Engine, (Stainless Steel Core, Stainless Steel Flanges) Nitroseal, .042" Compressed Operating Thickness, 11.0cc Combustion Chamber Volume, 4.578" Combustion Chamber Opening	4886	2
			Mark V Block Using Mark IV Heads, Right Nitroseal, .042" Compressed Operating Thickness, 11.0cc Combustion Chamber Volume, 4.578" Combustion Chamber Opening	4918	1
			Mark V Block Using Mark IV Heads, Left Nitroseal, .042" Compressed Operating Thickness, 11.0cc Combustion Chamber Volume, 4.578" Combustion Chamber Opening	4923	1
			Mark IV Engine, Extra Large Bore Engines But Not Recommended For 4.625" Or Larger Bore Solicor, .042" Compressed Operating Thickness, 11.2cc Combustion Chamber Volume, 4.630" Combustion Chamber Opening	5946SC	2
			Mark V Engine Solicor, .042" Compressed Operating Thickness, 10.8cc Combustion Chamber Volume, 4.540" Combustion Chamber Opening	5949SC	2
			Mark IV Engine Solicor, .042" Compressed Operating Thickness, 10.0cc Combustion Chamber Volume, 4.370" Combustion Chamber Opening	5950SC	2

General Motors Corp.

26 454 CID (7.4L) Chevrolet V8 Cyl, 4.250in./108mm (1970-1998) **26**
 (cont.) (cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Cylinder Head Gasket (cont.)			Mark V Engine <i>Solicor, .042" Compressed Operating Thickness, 10.6cc Combustion Chamber Volume, 4.370" Combustion Chamber Opening</i>	5951SC	2
			Mark V Engine, Extra Large Bore Engines But Not Recommended For 4.625" Or Larger Bore <i>Solicor, .042" Compressed Operating Thickness, 11.2cc Combustion Chamber Volume, 4.630" Combustion Chamber Opening</i>	54228SC	2
			Mark IV Engine, (Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.375" Combustion Chamber Opening</i>	54266	2
			Mark IV Engine, (Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.540" Combustion Chamber Opening</i>	54267	2
			Mark IV Engine, (Head Gasket Has 2 Coolant Holes On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.630" Combustion Chamber Opening</i>	54268	2
			Mark IV And V Engines, (Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.375" Combustion Chamber Opening</i>	54269	2
			Mark IV And V Engines, (Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.540" Combustion Chamber Opening</i>	54270	2
			Mark IV And V Engines, (Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.630" Combustion Chamber Opening</i>	54271	2
			Mark IV, V And VI Blocks With Big Brodix Or Big Brodie Heads <i>.040" Compressed Operating Thickness, 4.530 Combustion Chamber Opening</i>	54366	2
	Valve Cover Set			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>High Temperature Cork Rubber</i>	VS38420H
			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Tuff-Cork</i>	VS38420TC	1
			Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Victo-Tech</i>	VS50169	1
1970-1990			Super Duty Pontiac/Brodix Head/Dart Big Chief <i>High Temperature Tuff-Cork</i>	VS50191HTC	1
Manifold Set, Intake			Blocked Heat Crossover, Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Nitroseal, 1.84" x 2.05" Oval Ports</i>	95007SG	1
			Blocked Heat Crossover, Except Super Duty Pontiac/Dart Big Chief <i>Nitroseal, 1.80" x 2.52" Rectangular Ports</i>	95008SG	1
			Open Heat Crossover, Except Super Duty Pontiac/Brodix Head/Dart Big Chief <i>Nitroseal, 1.84" x 2.05" Oval Ports</i>	95132SG	1
			Super Duty Pontiac/Brodix Head, (Trim To Fit) <i>Nitroseal, 1.90" x 2.70" Ports</i>	95161SG	1
			Super Duty Pontiac/Brodix Head, (Trim To Fit) <i>Composition, 1.90" x 2.70" Ports</i>	95161SP	1
			Except Super Duty Pontiac/Dart Big Chief, (Does Not Have Top Bolt Hole Between Siamesed Intake Ports, Trim To Fit) <i>Nitroseal, 1.64" x 2.36" Ports</i>	95162SG	1
			Except Super Duty Pontiac/Dart Big Chief, (Does Not Have Top Bolt Hole Between Siamesed Intake Ports, Trim To Fit) <i>Composition, 1.64" x 2.36" Ports</i>	95162SP	1
			Open Heat Crossover, Except Super Duty Pontiac/Dart Big Chief <i>Nitroseal, 1.80" x 2.52" Rectangular Ports</i>	95163SG	1
			Open Heat Crossover, Except Super Duty Pontiac/Dart Big Chief <i>Composition, 1.80" x 2.52" Rectangular Ports</i>	95163SP	1

26 454 CID (7.4L) Chevrolet V8 Cyl, 4.250in./108mm (1970-1998) **26**
(cont.) (cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Manifold Set, Intake (cont.)			(No Bolt Holes Or Ports (Universal Trim To Fit)) <i>Composition</i>	95168SP	1
			Dart "Big Chief" <i>Nitroseal, 1.86" x 2.46" Ports</i>	95170SG	1
			Dart "Big Chief" <i>Composition, 1.86" x 2.46" Ports</i>	95170SP	1
Ex Header Gskt			Stock Aluminum Heads <i>Nitroseal, 1.87" Round Ports</i>	95020SG	1
			<i>Nitroseal, 1.82" x 1.88" Stock Ports</i>	95021SG	1
			<i>Nitroseal, 2.12" x 2.12" Square Ports</i>	95022SG	1
			<i>Nitroseal, 2.13" Round Ports</i>	95100SG	1
Oil Pan Set	1991-1998		<i>Victo-Tech</i>	OS32121	1
	1970-1990		<i>Tuff-Cork</i>	OS30931XTC	1
			(Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32123TC	1
Timing Cover Set	1970-1990		<i>Tuff-Cork</i>	JV866TC	1
Timing Cover Gasket	1970-1990		<i>Performaseal</i>	T27119VC	1
Dist. Mounting Gasket	1970-1990		<i>Performaseal</i>	B25934VC	1
Fuel Pump Gasket	1970-1990		<i>Performaseal</i>	D27094VC	1
Water Outlet Gasket	1970-1990		(Aluminum Carrier With Rubber Bead)	C21331	1
Water Pump Mount Gasket	1970-1996		<i>Performaseal</i>	K26632VC	2

27 455 CID (7.5L) Pontiac V8 Cyl, 4.151in./105.4mm (1970-1976) **27**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Manifold Set, Intake			<i>Nitroseal, 1.18" x 2.20" Ports</i>	95157SG	1
			<i>Composition, 1.18" x 2.20" Ports</i>	95157SP	1
Ex Header Gskt	1970-1976		Except High Output Engine, Except Super Duty Engine, (Split Center Ports) <i>Nitroseal</i>	95038SG	1
			Except High Output Engine, Except Super Duty Engine, (Open Center Ports) <i>Nitroseal</i>	95039SG	1
	1971-1974		High Output Engine, Super Duty Engine <i>Nitroseal</i>	95182SG	1
Timing Cover Gasket	1975-1976		<i>Performaseal</i>	T27812VC	1
	1970-1974		<i>Performaseal</i>	T27806VC	1
Water Pump Gasket			<i>Performaseal</i>	K27149VC	2

28 500 CID (8.2L) Pro Stock Big Block V8 Cyl, in./mm **28**

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			Chevrolet Bolt Pattern, (Cylindrical Combustion Chamber Openings) <i>Solicor, .051" Compressed Operating Thickness, 13.9cc Combustion Chamber Volume, 4.620" Combustion Chamber Opening</i>	5969SC	2
			Pontiac, Drag Race Only <i>Solicor, .051" Compressed Operating Thickness, 13.9cc Combustion Chamber Volume, 4.620" Combustion Chamber Opening</i>	5970SC	2
			Oldsmobile DRCE <i>Solicor, .051" Compressed Operating Thickness, 13.9cc Combustion Chamber Volume, 4.620" Combustion Chamber Opening</i>	5971SC	2
			Oldsmobile DRCE 2, 4.900" Bore Center <i>Multi-Layered Steel, .054" Compressed Operating Thickness, 4.700" Combustion Chamber Opening</i>	54272	2
			Oldsmobile DRCE 2, 4.900" Bore Center <i>Multi-Layered Steel, .054" Compressed Operating Thickness, 4.780" Combustion Chamber Opening</i>	54273	2
			Cylindrical Combustion Chamber <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.620" Combustion Chamber Opening</i>	54346	2

General Motors Corp.

28	500 CID (8.2L) Pro Stock Big Block V8 Cyl, in./mm						28
(cont.)							(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS (cont.)					
Valve Cover Set			Chevrolet Bolt Pattern <i>Tuff-Cork</i>	VS38420TC	1
			Pontiac Head With Special Coolant Pattern And Drag Racing Only <i>High Temperature Tuff-Cork</i>	VS50191HTC	1
			Oldsmobile DRCE <i>High Temperature Tuff-Cork</i>	VS50193HTC	1
Manifold Set, Intake			(No Bolt Holes Or Ports (Universal Trim To Fit)) <i>Composition, 1/16" Thick</i>	95168SP	1
Ex Header Gskt			Chevrolet Bolt Pattern, Except Oldsmobile DRCE <i>Nitroseal, 2.40" Round Ports</i>	95178SG	1
			Oldsmobile DRCE <i>Nitroseal, 2.40" Round Ports</i>	95179SG	1
Oil Pan Set			Mark V 502 <i>Victo-Tech</i>	OS32121	1
			Except Oldsmobile DRCE, (Special Construction Side Rails Trimmed For Rod Clearance) <i>Tuff-Cork</i>	OS32123TC	1
			Oldsmobile DRCE <i>Tuff-Cork</i>	OS32128TC	1

29	502 CID (8.2L) Chevrolet V8 Cyl, 4.470in./113.5mm						29
(cont.)							(cont.)

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			(Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.375" Combustion Chamber Opening</i>	54269	2
			(Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.540" Combustion Chamber Opening</i>	54270	2
			(Head Gasket Has 1 Coolant Hole On Each End And 3 Lower Open Coolant Holes) <i>Multi-Layered Steel, .040" Compressed Operating Thickness, 4.630" Combustion Chamber Opening</i>	54271	2
			Mark IV, V And VI Blocks With Big Brodix Or Big Brodie Heads <i>.040" Compressed Operating Thickness, 4.530 Combustion Chamber Opening</i>	54366	2

Honda

Engine Index

Engine	Year	Block	Engine	Year	Block
1493CC (1.5L) D15B1/D15B2	1988-1991	1	1590CC (1.6L) D16Z6 V-TEC SOHC	1992-1995	2
1493CC (1.5L) D15B6 SOHC	1988-1991	1	1595CC (1.6L) B16A2 V-TEC DOHC	1996-2000	3
1493CC (1.5L) D15B7 SOHC	1992-1995	1	1595CC (1.6L) B16A3 V-TEC DOHC	1994-1995	3
1493CC (1.5L) D15B8 SOHC	1992-1995	1	1678CC (1.7L) B17A1 V-TEC DOHC Acura	1992-1993	4
1493CC (1.5L) D15Z1 V-TEC SOHC	1992-1995	2	1797CC (1.8L) B18C1 V-TEC DOHC Acura	1994-2001	5
1590CC (1.6L) D16A6 SOHC	1988-1991	1	1834CC (1.8L) B18A1 DOHC Acura	1990-1993	6
1590CC (1.6L) D16Y5 V-TEC-2 SOHC	1996-2000	2	1834CC (1.8L) B18B1 DOHC Acura	1994-2001	6
1590CC (1.6L) D16Y7 SOHC	1996-2000	2	2157CC (2.2L) H22A1 V-TEC DOHC	1993-1996	7
1590CC (1.6L) D16Y8 V-TEC SOHC	1996-2000	2	2157CC (2.2L) H22A4 V-TEC DOHC	1997-2001	8

1	1493CC (1.5L) D15B1/D15B2, D15B6 SOHC 4 Cyl, 2.953in./75mm (1988-1991)						1
	1493CC (1.5L) D15B7 SOHC, D15B8 SOHC 4 Cyl, 2.953in./75mm (1992-1995)						
	1590CC (1.6L) D16A6 SOHC 4 Cyl, 2.953in./75mm (1988-1991)						

Part	Year	VIN	Model/Application	Part Number	Qty.
ENGINE GASKETS					
Cylinder Head Gasket			<i>Multi-Layered Steel, .030" Compressed Operating Thickness, 76mm Combustion Chamber Opening</i>	54303	1
			<i>Multi-Layered Steel, .030" Compressed Operating Thickness, 79mm Combustion Chamber Opening</i>	54304	1

2	1493CC (1.5L) D15Z1 V-TEC SOHC 4 Cyl, 2.953in./75mm (1992-1995)	2
	1590CC (1.6L) D16Y5 V-TEC-2 SOHC, D16Y8 V-TEC SOHC 4 Cyl, 2.953in./75mm (1996-2000)	
	1590CC (1.6L) D16Y7 SOHC 4 Cyl, 2.953in./75mm (1996-2000)	
	1590CC (1.6L) D16Z6 V-TEC SOHC 4 Cyl, 2.953in./75mm (1992-1995)	

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			(Compressed Operating Thickness Is Adjustable, Please Refer To The Victo-Stack Chart For Comp Listings) Victo-Stack	54096VS	1
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3	1595CC (1.6L) B16A2 V-TEC DOHC 4 Cyl, 3.189in./81mm (1996-2000)	3
	1595CC (1.6L) B16A3 V-TEC DOHC 4 Cyl, 3.189in./81mm (1994-1995)	

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 82mm Combustion Chamber Opening	54305	1
			Multi-Layered Steel, .030" Compressed Operating Thickness, 85mm Combustion Chamber Opening	54306	1
			(Bore Flange For High Cylinder Pressure) Multi-Layered Steel, .030" Compressed Operating Thickness, 84mm Combustion Chamber Opening	54342	1

4	1678CC (1.7L) B17A1 V-TEC DOHC Acura 4 Cyl, 3.189in./81mm (1992-1993)	4
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 82mm Combustion Chamber Opening	54305	1
			Multi-Layered Steel, .030" Compressed Operating Thickness, 85mm Combustion Chamber Opening	54306	1

5	1797CC (1.8L) B18C1 V-TEC DOHC Acura 4 Cyl, 3.189in./81mm (1994-2001)	5
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 82mm Combustion Chamber Opening	54305	1
			Multi-Layered Steel, .030" Compressed Operating Thickness, 85mm Combustion Chamber Opening	54306	1
			(Bore Flange For High Cylinder Pressure) Multi-Layered Steel, .030" Compressed Operating Thickness, 84mm Combustion Chamber Opening	54342	1
Manifold Set, Intake			Stainless Steel, 1.335" X 1.85" Ports	MS15679	1

6	1834CC (1.8L) B18A1 DOHC Acura 4 Cyl, 3.189in./81mm (1990-1993)	6
	1834CC (1.8L) B18B1 DOHC Acura 4 Cyl, 3.189in./81mm (1994-2001)	

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 82mm Combustion Chamber Opening	54307	1
			Multi-Layered Steel, .030" Compressed Operating Thickness, 84mm Combustion Chamber Opening	54308	1
			Requires V-TEC Cylinder Head Multi-Layered Steel, .030" Compressed Operating Thickness, 82mm Combustion Chamber Opening	54312	1
			Requires V-TEC Cylinder Head Multi-Layered Steel, .030" Compressed Operating Thickness, 85mm Combustion Chamber Opening	54313	1

Honda

7	2157CC (2.2L) H22A1 V-TEC DOHC 4 Cyl, 3.425in./87mm (1993-1996)				7
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 88mm Combustion Chamber Opening	54309	1
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8	2157CC (2.2L) H22A4 V-TEC DOHC 4 Cyl, 3.425in./87mm (1997-2001)				8
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .030" Compressed Operating Thickness, 87mm Combustion Chamber Opening	54311	1
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Mazda

Engine Index

Engine	Year	Block
1597CC (1.6L) B6E DOHC 16 Valve Turbo	1988-1989	1
1597CC (1.6L) B6ZE DOHC 16 Valve	1990-1993	1

1	1597CC (1.6L) B6E DOHC 16 Valve Turbo 4 Cyl, 3.071in./78mm (1988-1989)				1
	1597CC (1.6L) B6ZE DOHC 16 Valve 4 Cyl, 3.071in./78mm (1990-1993)				

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .040" Compressed Operating Thickness, 80mm Combustion Chamber Opening	54314	1
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Mitsubishi

Engine Index

Engine	Year	Block	Engine	Year	Block
1997CC (2.0L) 4G63 DOHC	1989-1994	1	2972CC (3.0L) 6G72 DOHC	1991-1999	2
1997CC (2.0L) 4G63T DOHC TURBO	1989-1996	1			

1	1997CC (2.0L) 4G63 DOHC 4 Cyl, 3.346in./85mm (1989-1994)				1
	1997CC (2.0L) 4G63T DOHC TURBO 4 Cyl, 3.346in./85mm (1989-1996)				

Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 85.5mm Combustion Chamber Opening	54315	1
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2	2972CC (3.0L) 6G72 DOHC V6 Cyl, 3.587in./91.1mm (1991-1999)				2
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 95mm Combustion Chamber Opening	54316	2
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Subaru

Engine Index

Engine	Year	Block	Engine	Year	Block
1994CC (2.0L) EJ20T DOHC 16 Valve		1	2457CC (2.5L) EJ25D DOHC		3
2212CC (2.2L) EJ22T Turbo		2			

1	1994CC (2.0L) EJ20T DOHC 16 Valve 4 Cyl, 3.622in./92mm				1
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 93mm Combustion Chamber Opening	54317	1
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2	2212CC (2.2L) EJ22T Turbo 4 Cyl, 3.815in./96.9mm					2
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .054" Compressed Operating Thickness, 98mm Combustion Chamber Opening	54318	1
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3	2457CC (2.5L) EJ25D DOHC 4 Cyl, 3.917in./99.5mm					3
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .040" Compressed Operating Thickness, 100mm Combustion Chamber Opening	54319	1
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Toyota

Engine Index

Engine	Year	Block	Engine	Year	Block
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1587CC (1.6L) 4AGE/4AGEC/4AGELC DOHC		1	2366CC (2.4L) 22RTEC SOHC		2
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1	1587CC (1.6L) 4AGE/4AGEC/4AGELC DOHC 4 Cyl, 3.189in./81mm					1
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Multi-Layered Steel, .040" Compressed Operating Thickness, 81mm Combustion Chamber Opening	54320	1
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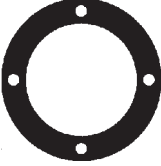

2	2366CC (2.4L) 22RTEC SOHC 4 Cyl, 3.622in./92mm					2
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Part	Year	VIN	Model/Application	Part Number	Qty.
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ENGINE GASKETS

Cylinder Head Gasket			Turbocharged Multi-Layered Steel, .040" Compressed Operating Thickness, 95mm Combustion Chamber Opening	54321	1
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Nitroseat® Collector Gaskets

TRIANGULAR - 3 BOLT	Inside Dia.	Bolt Circle	Bolt Hole	Part No.	Application
	2-3/8"	3-1/2"	3/8"	F20412SG	Hush Thrush Muffler #510
	2-1/2"	3-1/2"	3/8"	F20410SG	Hooker, Hedman
	2-3/4"	3-1/2"	3/8"	F12381SG	Hooker, Hedman
	3"	3-3/4"	3/8"	F20417SG	Thorley, Hooker, Hedman
	3-1/2"	4-7/16"	3/8"	F20416SG	Thorley, Hooker, Hedman
SQUARE - 4 BOLT	Inside Dia.	Bolt Circle	Bolt Hole	Part No.	Application
	2-1/2"	3-5/16"	3/8"	F20411SG	Blackjack and Others
	3"	4-1/16"	3/8"	F20421SG	Blackjack and Others
	3"	4-1/16"	7/16"	F20418SG	Blackjack and Others
	3-1/2"	4-9/16"	3/8"	F20422SG	Blackjack and Others
	3-1/2"	5"	3/8"	F20419SG	Blackjack and Others
ROUND - 4 BOLT	Inside Dia.	Bolt Circle	Bolt Hole	Part No.	Application
	3"	3-5/8"	3/8"	F20415SG	---
	3-1/2"	4-1/8"	3/8"	F20420SG	---
ROUND - MULTI-BOLT	Inside Dia.	Bolt Circle	Bolt Hole	Part No.	Application
	2-7/8"	3-3/4"	7/16"	F20413SG	Hush Thrush Muffler #513
	2-7/8"	4"	7/16"	F20413SG	Hush Thrush Muffler #513
	3-3/8"	4-3/8"	3/8"	F20414SG	Hush Thrush Muffler #514
	3-3/8"	4-1/2"	3/8"	F20414SG	Hush Thrush Muffler #514

Nitroseat® Sheet Material (One Sheet Per Package)		Tuff-Cork® Sheet Material (One Sheet Per Package)	
Size	Part No.	Size	Part No.
1/32" X 10-1/4" X 36"	JV222SG	3/32" X 12" X 24"	JV300TC
3/64" X 10-1/4" X 36"	JV313SG	3/32" X 18" X 36"	JV301TC
1/16" X 10-1/4" X 36"	JV314SG	Carbonless Impression Paper There is an easy and accurate method to check the flatness of mating surfaces sealed by gaskets—carbonless impression paper. This method is particularly useful for checking the flatness of the cylinder head and block where the sealing is critical. JV311 (Two Sheets) — 10" X 30" Sheet JV312 (Twelve Sheets) — 10" X 30" Sheet	
3/64" X 20" X 40"	JV315SG		
1/16" X 20" X 40"	JV316SG		

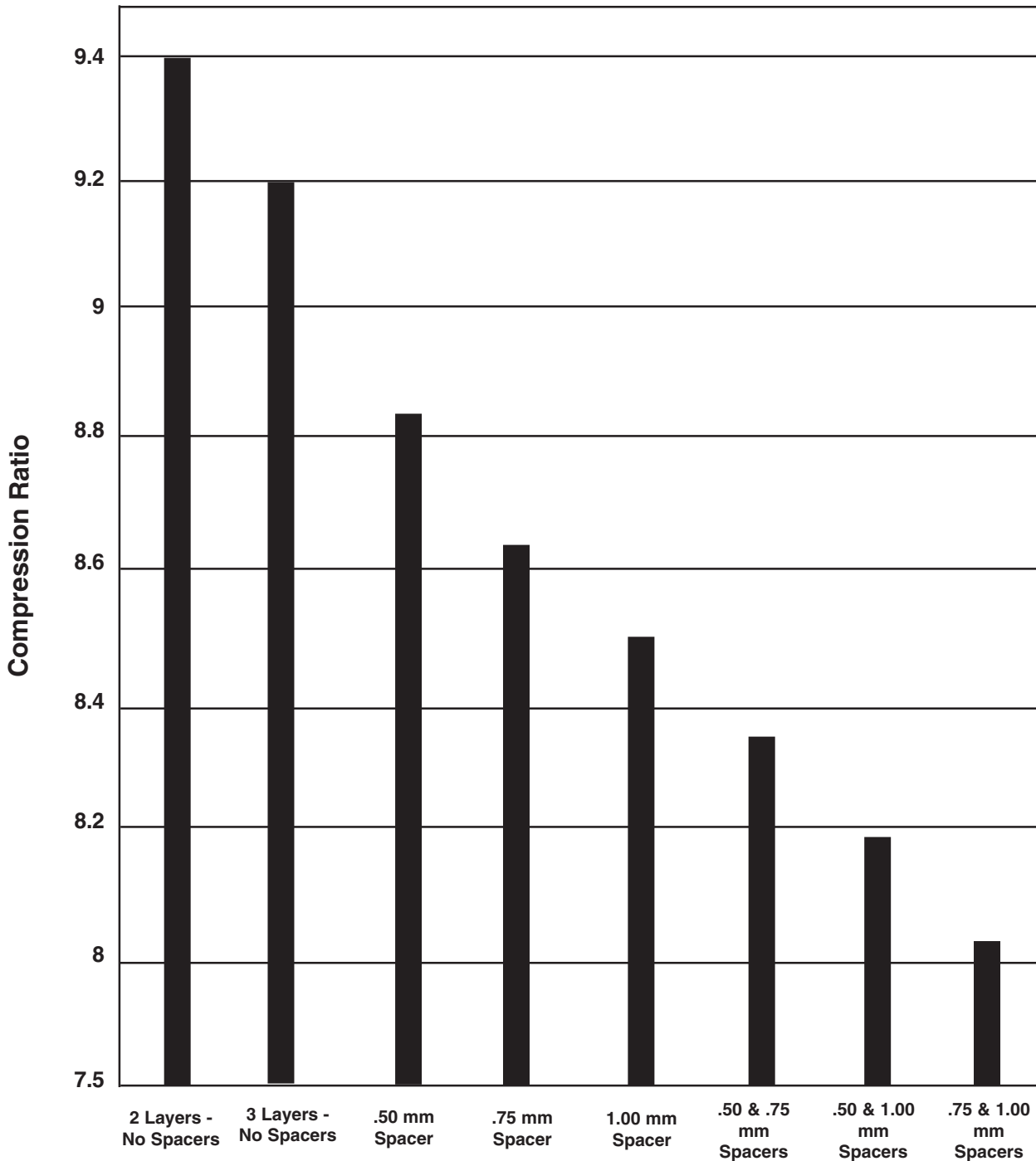
Super Kit Full Sets

Super Kit Full Sets contain Nitroseat® head gaskets, Viton valve stem seals, Plastigage, Tuff-Cork® valve cover gaskets, Tuff-Cork oil pan gaskets timing cover and other Tuff-Cork gaskets which may be available for the application.	Super Kit No.	Application	Year
	FS1178SG	Chevrolet 350	1967-85
	FS3514SG	Chevrolet 305	1975-85
	FS3536SG	Chrysler 318	1967-88
	FS3428SG	Ford 351W	1975-90
	FS3530SG	Ford 302	1977-90

Performance Gaskets

VICTO - STACK CHART

Guide to Gasket Thickness and its effects on Compression Ratio.



Spacer Guide

Note: Figures are “approximate and based on calculations made on a standard bore, standard deck height, 1995 Honda 1.6L V-TEC”. If your engine has had modifications to the bore, deck, or head, you will need to factor these into your selection process.

Performance Gaskets

Big Block Chevrolet Identification Information

Chevrolet Big Block V8 engines manufactured since 1965 can be broken down into two distinct groups. Engines manufactured between 1965 & 1990 are known as Mark IV or Gen IV engines. During this period of manufacturing, there has been a variety of changes to the head gasket due to engine modifications. Engines manufactured from 1991 to present are classified as Mark V or Gen V engines. The change from the Mark IV to the Mark V design has forced another change in the head gasket design. This is all very confusing due to the fact that the overall bolt pattern and bore spacing of the head and block has remained unchanged from the beginning. The design differences between the Mark IV and the Mark V engines causes interchangeability problems with hardware and head gaskets. Please pay special attention to the items listed when selecting the proper head gasket.

The primary area of concern is a coolant opening on the intake (valley) side of the engine. There may be certain combinations of Mark IV and Mark V cylinder heads and blocks which may not have enough material present to seal fluids. To determine if enough material is present, make a carbon impression (*per the instructions on the following page*) If the impression does not reveal at least 1/4" (.250") of contact around the coolant holes leakage may occur. Special welding and or machining may be necessary for this combination of hardware to properly seal (Contact a qualified engine machinist for details).

The gaskets for the Mark V, Mark IV truck and the Mark IV Bow Tie have one set of coolant holes removed from both ends of the gasket to match the block. While the Mark IV passenger and High Performance block have the additional holes at both ends.

Part numbers 4918 and 4923 were designed to accommodate some of the passenger car and high performance blocks and heads when the lower coolant holes are available or drilled. Head gasket #4918 is used on the right bank of the engine because it locates the extra coolant hole in the rear of the engine. While #4923 is used on the left side of the engine to locate the coolant hole in the rear of the engine.

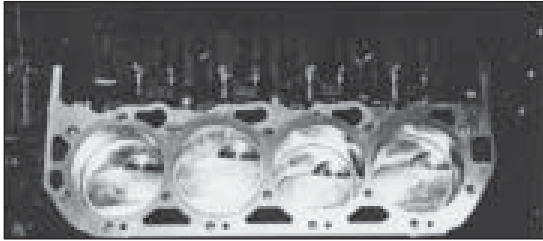
For additional information, refer to the instructions supplied with the gasket, or contact a qualified engine machinist.

Gen V (5) Block and Mark IV (4) Head Installation

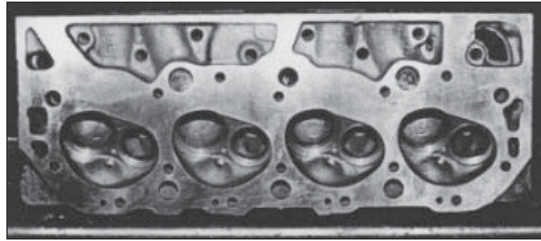
CAUTION!

As this is a unique installation, Gen V Block using Mark IV heads, extra care should be taken to insure the proper loading of head gasket around certain water openings along the top of the block.

As with any cylinder head, various revisions and casting changes have taken place, so it is with Mark IV heads. Some cylinder heads may require additional material to be added to the cylinder head machined surface.

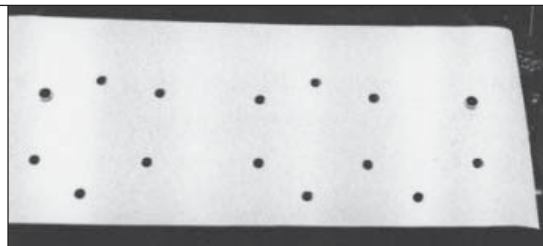


GEN V (5) BLOCK

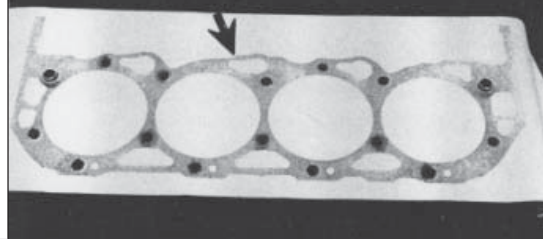


MARK IV (4) HEAD

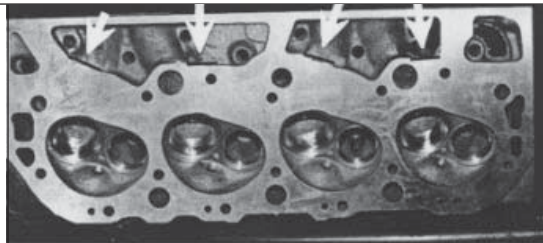
- Using Carbonless Impression Paper, JV311 (2 pcs.) or JV312 (12 pcs.) and TK950 Punch Set, place impression paper on block and install head.



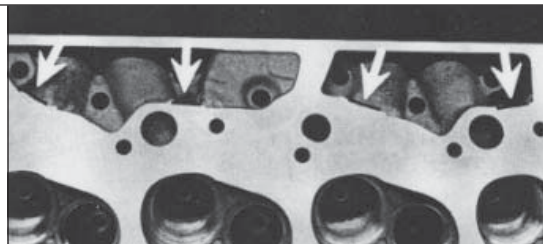
- A minimum of 1/4" of contact should be evident on paper. If not, material may be added as shown.



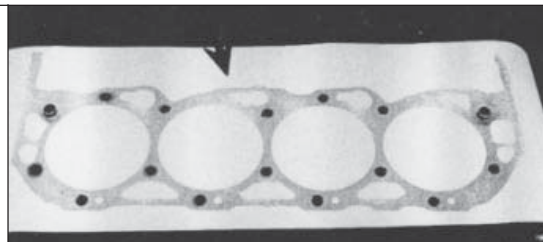
- Braze or weld material to **possible** critical sealing areas.



- Detail of added material approximately 1/4" to edge of head.



- Test was repeated with "modified" Mark IV head. Note area around coolant passage which clearly shows 1/4" contact between head and block.



Complete instructions on the use of the Carbonless Impression Paper are included in JV311 or JV312

Performance Gaskets

Performance Head Gasket Installation

Before installing any head gasket, make sure the engine hardware has been thoroughly checked (cracks, scratches, threaded holes, etc.). Clean all threaded holes in the engine, taps are available for the cleaning of threads. Remove any previous bolt sealer, carbon, or rust below the line of previous engagement.

The head and block must be smooth and flat, Carbon Impression paper is the best way to determine hardware condition. Recommended smoothness for cast iron is 60-100 Ra and 20-50 Ra for aluminum.

When possible, replace the dowel pins when installing a head gasket. Dowel pins provide the only reference point for the fit of the gasket.

Once the gasket is placed onto the engine, recheck the alignment and check the combustion seal. The inside diameter of the gasket should not fall into the combustion opening or lay on the chamfered area of the block.

Torquing Procedure

When studs are being used, follow the procedures recommended by the stud manufacturer. Use thread sealant when necessary, or thread lock if required. Check to insure that the studs remain perpendicular to the block when they are installed, to avoid any potential interference through the head bolt holes.

It is recommended that hardened washers be used for both bolts or studs after installation. When using head bolts, lubrication under the head and at the threads is critical to attain proper load on the bolt, (If studs are used lubricate under the nut). Using the proper lubrication is very important, follow the recommended procedure from the fastener supplier.

Following the recommended sequence for head installation is crucial to insure gasket reliability. During the multi-step torquing procedure, continue to follow the recommended sequence. A smooth continuous motion is important when applying bolt torque, for every step.

In extreme cases (racing), a re-torque can be used. When the engine has maintained operating and returned to room temperature, retorquing can then be done. To achieve maximum amount of clamping force, loosen each fastener then tighten back to the original torque value.

Performance Gaskets

Performance Intake Manifold Installation

Make certain that the mating surfaces of the manifold and cylinder head are clean, dry and flat. Be sure to check aluminum component surfaces closely, as the scraping and cleaning process could possibly damage the mating surfaces.

Carefully check the gaskets and hardware to insure that you have sized the components correctly. (Port alignment and bolt centers are the most critical dimensions).

A quality adhesive should be used to place the intake manifold gasket on to the cylinder head. In the narrow wall between the ports a thin film of adhesive is appropriate.

If RTV type products are used as a sealer on the gaskets be sure to use only the necessary amount. Any uncured RTV will act as a lubricant causing gasket damage. The gasket may extrude or split when excessive RTV is used.

Place the intake manifold on the engine and finger tighten the bolts in sequence to set the gasket permanently in place. (If working on a V-type engine, do not use the end strips while setting the adhesive.)

After the adhesive has dried, remove the intake manifold and check the gasket for alignment. At this time, trim away any gasket material that reaches inside the ports.

After completing any necessary trimming, reinstall the intake manifold and torque to the recommended specifications. **For best intake clamp load, use at least a three step torquing procedure.**

End Strip Installation for V-Type Engines

Make sure that the mounting surface on the block has been degreased before beginning to install the end strips.

Use a quality sealant to place the end strips in their proper position. When surfaces are dry, use silicone sealant (RTV) on the four corners. *If intake motion has been a problem, a thin film of anti-seize on top of the cork rubber end strip will allow movement yet continue to seal.*

If RTV is to be used to seal the ends, place a continuous bead across the engine, then install the intake manifold. Be sure to wait for the RTV to completely cure to avoid leakage problems.

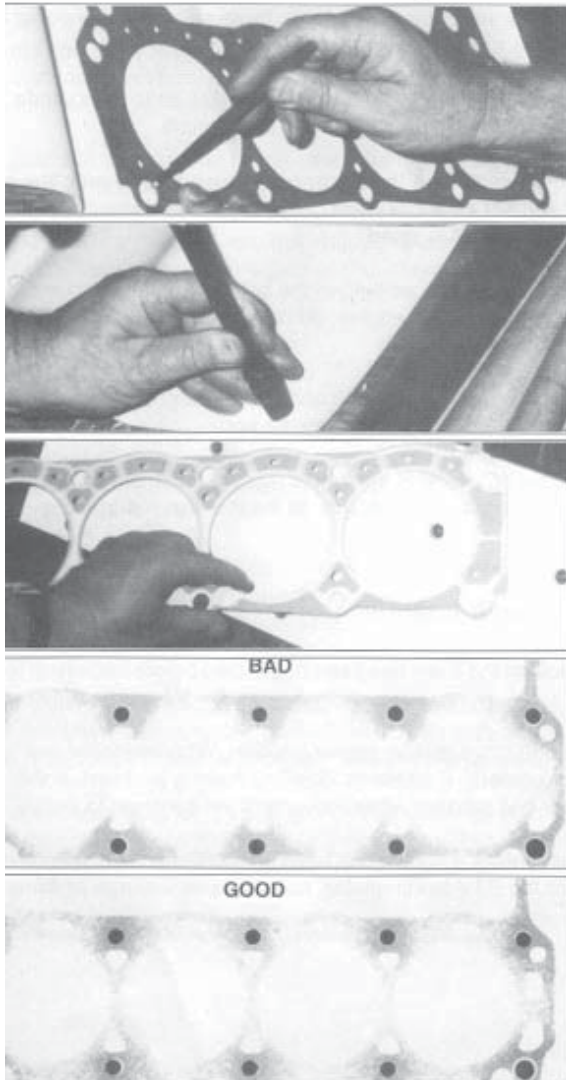
Performance Gaskets

Carbonless Impression Paper

(Order Part No. JV311 (2 sheets) or JV312 (12 sheets))

There is an easy and accurate method to check the flatness of mating surfaces sealed by gaskets - carbonless impression paper. This method is particularly useful for checking the flatness of the cylinder head and block where the sealing is critical. The maximum allowable out-of-flat is .002" per 6" span and approximately .004" overall. Since the total paper thickness is .006", lack of a clear impression indicates warpage.

Directions: Do Not Separate The Two Papers



The paper is pre-cut but may be trimmed to size slightly larger than the gasket.

Punch out all bolt holes and dowel locations using the tools found in Punch Set TK950.

Install the bolts and torque the assembly in the proper sequence and torque specifications.

Wait five (5) minutes.

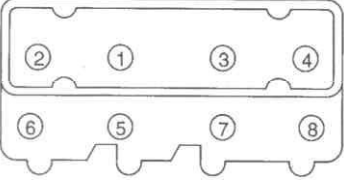
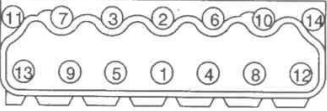
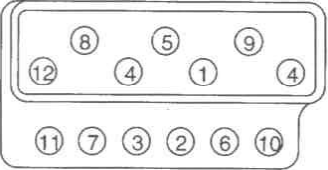
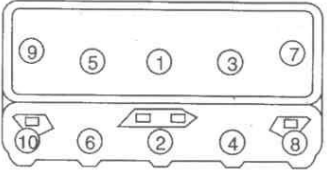
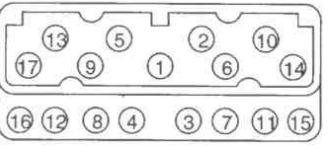
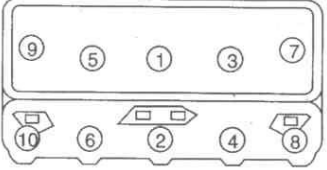
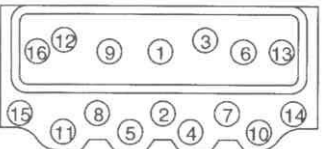
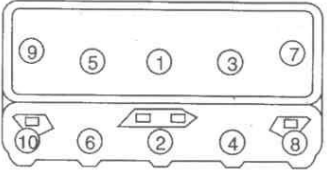
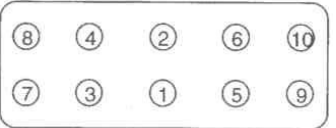
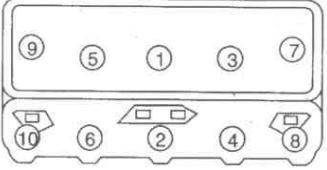

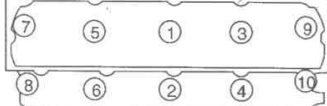
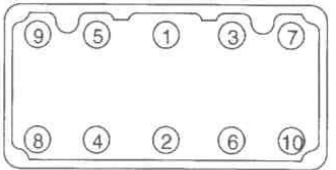
Disassemble using reverse sequence.

If the surfaces are true, a clear impression of the sealing surface will be visible. Little or no impression indicates warpage.

NOTE: Do not use this paper on engines with liners that protrude above the block.

Head Bolt Torque Specifications

(Torque In Three Steps)

<p>BUICK V6 196, 231, 252 Stage I and II</p> <p>Short Bolts: 33-49-65 Ft.-Lbs.</p> <p>Long Bolts: 35-53-70 Ft.-Lbs.</p> 	<p>FORD 6 Cyl. 240,330</p> <p>240 CID: 55-65-75 Ft.-Lbs.</p> <p>300 CID: 55-65-85 Ft.-Lbs.</p> 
<p>CHEVROLET 90° V6 200,229</p> <p>33-49-65 Ft.-Lbs.</p> 	<p>FORD V8 260,289,302 Except Boss, 351W</p> <p>35-53-70 Ft.-Lbs.</p> 
<p>CHEVROLET V8 262,267,283 302,305,307 327,350,400</p> <p>33-49-65 Ft.-Lbs.</p> 	<p>FORD V8 351C,351M,400</p> <p>53-79-105 Ft.-Lbs.</p> 
<p>CHEVROLET V8 396,402,427,454</p> <p>Cast Iron Heads: 40-60-80 Ft.-Lbs.</p> <p>Alum. Short Bolts: 33-49-65 Ft.-Lbs.</p> <p>Alum. Long Bolts: 38-56-75 Ft.-Lbs.</p> 	<p>FORD SVO V8 302 SVO, 351C SVO, 351W SVO</p> <p>53-79-105 Ft.-Lbs.</p> 
<p>CHRYSLER V8 273,318,340,360</p> <p>50-75-100 Ft.-Lbs.</p> 	<p>FORD V8 429 Except Boss, 460</p> <p>70-105-140 Ft.-Lbs.</p> 
<p>CHRYSLER V8 361,383,400, 426 Wedge,440</p> <p>38-56-75 Ft.-Lbs.</p> 	<p>OLDS / BATTEN V8 356</p> <p>65-98-130 Ft.-Lbs.</p> 
<p>FORD 4 Cyl. 140</p> <p>40-60-80 Ft.-Lbs.</p> 	<p>PONTIAC 4 Cyl. 151, Crossflow Head and Super Duty</p> <p>11mm Bolts (79-84) 43-64-85 Ft.-Lbs.</p> <p>1/2" Bolts (77-78) 53-79-105 Ft.-Lbs.</p> 